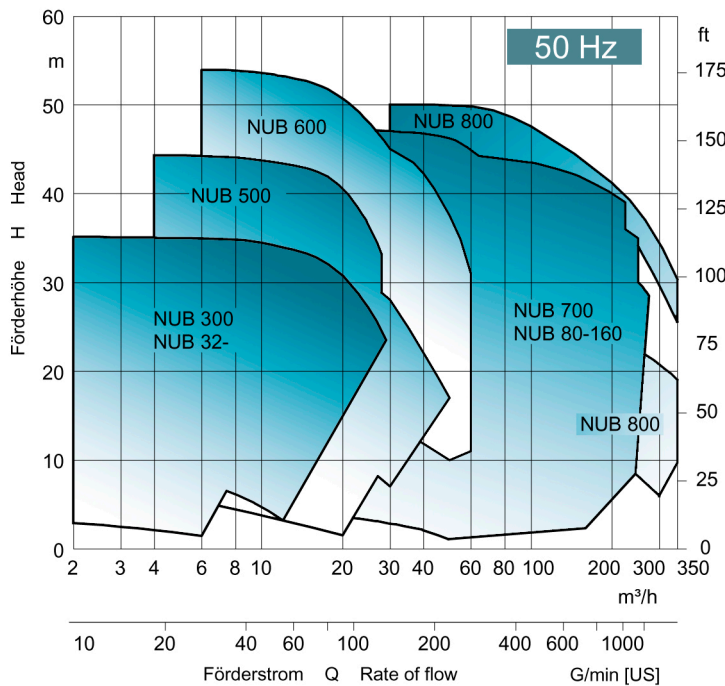


Industrie-Bloc · Industry-Bloc NUB NUBF



Bauart und konstruktive Merkmale
Type of constructions and characteristics

4

Leistungstabellen
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Maße und Gewichte
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Pumpendarstellung und Ersatzteile
Pump View and Spare Parts

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Technischer Anhang
Technical Appendix

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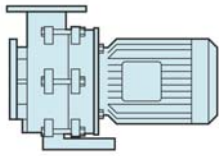
EDUR-Pumpenfabrik

Eduard Redlien GmbH & Co.KG

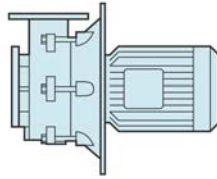
Postfach 1949 · 24018 Kiel-Germany ·
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info@edur.de · www.edur.de

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Änderungen vorbehalten!
Subject to alterations!



NUB



NUBF

Serienaufbau NUB

Einstufige Kreiselpumpe in Bloc-Bauform mit gemeinsamer Pumpen-/ Motorwelle. Geringe Lagerbelastung durch achsschubfreie offene Laufradkonstruktion. Geringe Wellenbelastung durch hydraulisch entlasteten Leitapparat. Ein ausreichend tragfähiges Rohrnetz erlaubt die direkte Einbindung, mit Ausnahme von Aggregaten mit Motorfuß. Für beliebige Einbaulage lieferbar.

Serienaufbau NUBF

Konstruktive Variante der NUB, ausgerüstet mit einem Montageflansch zur direkten Installation in eine Behälterwand.

Wellenabdichtung

Wartungsfreie Gleitringdichtung
Sonderausführungen: doppelte Gleitringdichtungen, Magnetkupplung

Standard construction NUB

Single stage centrifugal pump unit-construction with common one-piece pump-/ motor shaft. Small bearing load by means of open impeller construction without axial thrust. Small shaft loading by means of hydraulic balanced diffuser. In case of sufficiently stable pipe system a direct installation is possible except units with motor foot. Available for any position of installation.

Standard construction NUBF

Constructional variant on NUB, equipped with a mounting flange for direct installation into a reservoir

Standard shaft sealing

Maintenance-free mechanical seal
Special executions: double mechanical seals, magnetic coupling

| Werkstoffe / Materials | NUB 32-, 300 ... 600, NUBF 32-, 300 ... 600 | NUB 700 G...L, NUB 700 M, | NUB 700 E + P NUB 700 G...V, NUB 80- , NUBF 700 | NUB 800 |
|--|--|--------------------------------------|--|-----------------------------------|
| Normalausführung N Standard execution N | | | | |
| Gehäuseteile / Casings | 0.6025 (GG25) | 0.6025 (GG25) | 0.6025 (GG25) | 0.6025 (GG25) |
| Laufrad / Impeller | 2.1052.01 (G-CuSn12) | 0.6025 (GG25) | 0.6025 (GG25) | 0.6025 (GG25) |
| Welle / Shaft | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) |
| Ganzbronze / All-bronze GBz | | | | |
| Gehäuseteile / Casings | 2.1050.01 (G-CuSn10) | 2.1050.01 (G-CuSn10) | - | - |
| Laufrad / Impeller | 2.1052.01 (G-CuSn12) | 2.1052.01 (G-CuSn12) | - | - |
| Welle / Shaft | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) | - | - |
| Ganzeisen / All-iron Fe | | | | |
| Gehäuseteile / Casings | 0.6025 (GG25) | 0.6025 (GG25) | 0.6025 (GG25) | 0.6025 (GG25) |
| Laufrad / Impeller | 0.7050 (GGG50) | 0.6025 (GG25) | 0.6025 (GG25) | 0.6025 (GG25) |
| Welle / Shaft | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) | 1.4057 (X22CrNi16 2) |
| Edelstahl / Stainless steel CR | | | | |
| Gehäuseteile / Casings | - | 1.4581 (GX5CrNiMoNb 19 11 2) | - | 1.4581 (GX5CrNiMoNb 19 11 2) |
| Laufrad / Impeller | - | 1.4517 (GX3CrNiMoCuN 25 6 3 3) | - | 1.4517 (GX3CrNiMoCuN 25 6 3 3) |
| Welle / Shaft | - | 1.4462 (X2CrNiMoN 22 5 3) | - | 1.4462 (X2CrNiMoN 22 5 3) |

Einsatzbereiche

Betriebsdruck bis 10 bar
Temperatur -40 °C bis +140 °C
Viskosität ≤ 115 mm²/s

Ranges of application

Pressure up to 10 bar
Temperature -40 °C up to +140 °C
Viscosity ≤ 115 mm²/s

Serienantrieb

IEC-Drehstrommotoren, Isolationsklasse F, Schutzart IP 55, bis 4,0 kW 230/400 V, ab 5,5 kW 400 VΔ, 50 Hz

Sonderausführungen auf Anfrage

Standard drive

IEC three-phase A. C. motors, insulation class F, enclosure IP 55, up to 4,0 kW 230/400 V, from 5,5 kW 400 VΔ, 50 Hz

Special executions on request

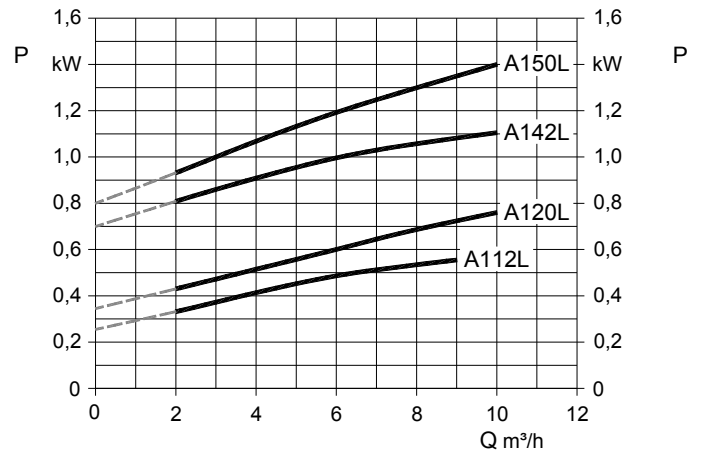
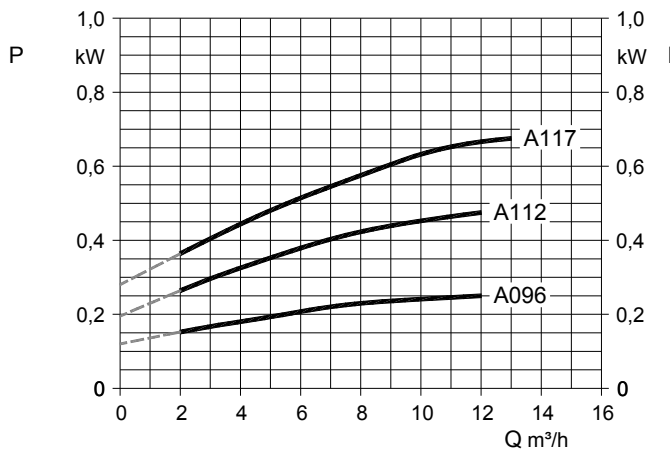
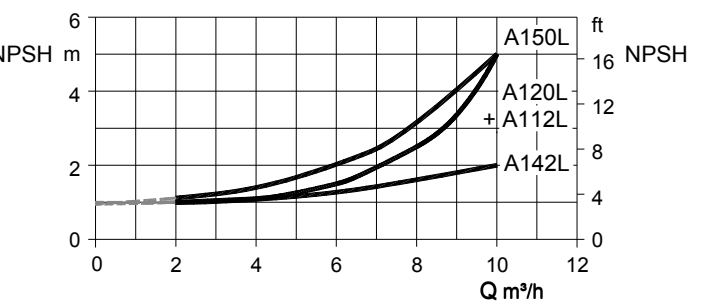
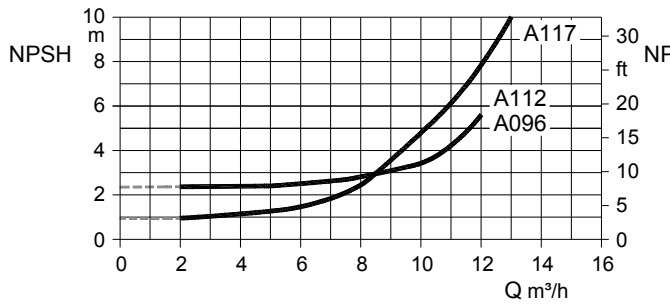
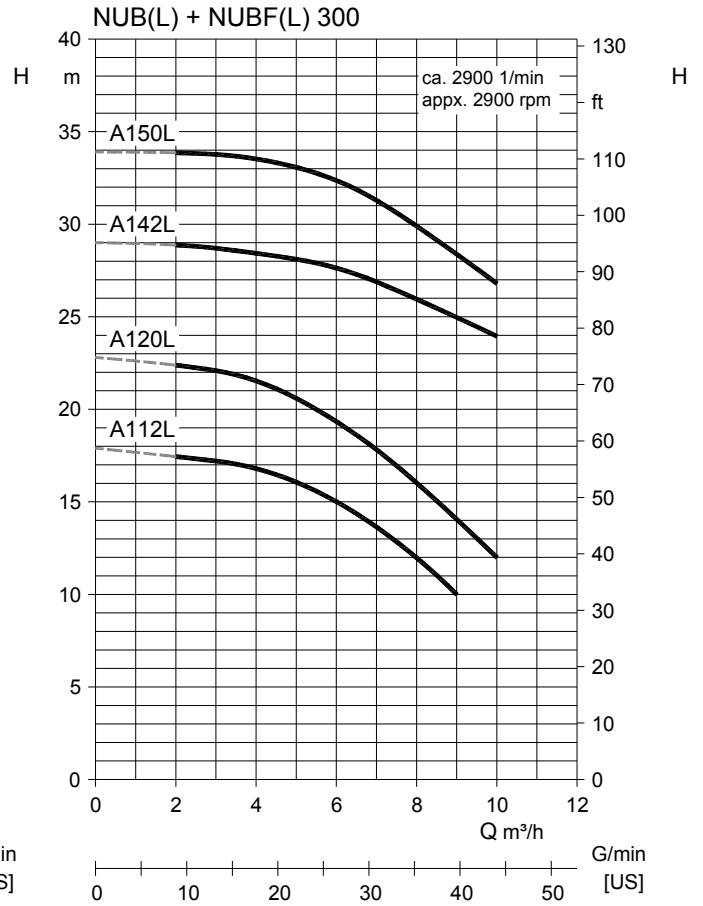
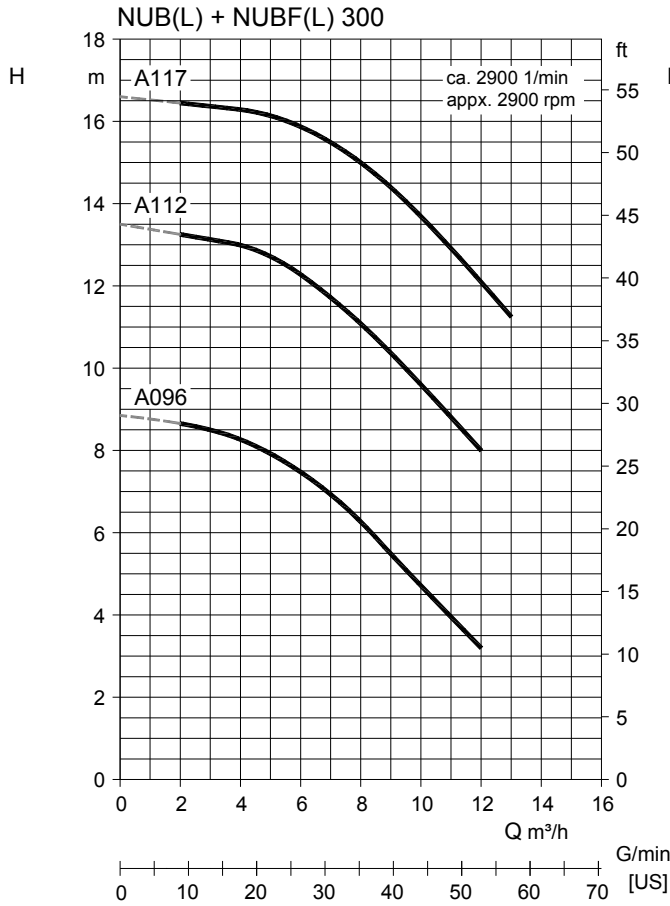


| Pumpenmodell Pump Model | Saug- stutzen Suction branch | Druck- stutzen Outlet branch | Förderstrom m³/h Rate of flow m³/h | | | | | | | | | | | | | Drehstrom- motor Threephase motor |
|----------------------------|---------------------------------------|---------------------------------------|---|------------|------------|------------|------------|------------|-----------|------------|------------|------------|------------|------------|----|--|
| | | | ca. 2900 1/min appx. 2900 rpm | | | | | | | | | | | | | |
| | | | für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$ for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$ | | | | | | | | | | | | | |
| | | | 40 | 50 | 60 | 70 | 80 | 100 | 120 | 140 | 160 | 180 | 200 | 250 | kW | |
| NUB 80-160 E130L | 100 | 80 | 18,1 | 17,4 | 16,4 | 15,1 | 13,6 | 10,0 | | | | | | | | 4,0 |
| NUB 80-160 E145L | 100 | 80 | 24,6 | 23,6 | 22,1 | 20,3 | 18,3 | 13,0 | | | | | | | | 5,5 |
| NUB 80-160 E158L | 100 | 80 | 31,9 | 30,7 | 29,2 | 27,2 | 24,8 | 19,0 | | | | | | | | 7,5 |
| NUB 80-160 G128 | 100 | 80 | 11,6 | 10,7 | 9,8 | 8,9 | 8,0 | 6,2 | 4,2 | 2,2 | | | | | | 4,0 |
| NUB 80-160 G136 | 100 | 80 | 16,9 | 16,1 | 15,3 | 14,4 | 13,5 | 11,5 | 9,4 | 7,2 | | | | | | 5,5 |
| NUB 80-160 G148 | 100 | 80 | 22,8 | 22,0 | 21,1 | 20,2 | 19,2 | 17,0 | 14,5 | 11,8 | | | | | | 7,5 |
| NUB 80-160 G148L | 100 | 80 | 23,0 | 22,6 | 22,1 | 21,4 | 20,4 | 18,1 | 16,0 | | | | | | | 7,5 |
| NUB 80-160 G155L | 100 | 80 | 29,2 | 28,8 | 28,1 | 27,1 | 25,6 | 21,9 | 18,0 | | | | | | | 11,0 |
| NUB 80-160 G165L | 100 | 80 | 35,6 | 35,2 | 34,4 | 33,3 | 31,7 | 27,2 | 22,5 | | | | | | | 11,0 |
| NUB 80-160 G180L | 100 | 80 | 46,3 | 45,5 | 44,4 | 43,0 | 41,3 | 37,1 | 33,0 | | | | | | | 15,0 |
| NUB 80-160 G155V | 100 | 80 | 26,9 | 26,4 | 25,9 | 25,2 | 24,4 | 22,5 | 20,1 | 17,1 | 13,4 | | | | | 11,0 |
| NUB 80-160 G162V | 100 | 80 | 30,7 | 30,1 | 29,5 | 28,8 | 28,0 | 26,3 | 24,2 | 21,7 | 18,7 | | | | | 11,0 |
| NUB 80-160 G175V | 100 | 80 | 38,2 | 37,6 | 37,0 | 36,2 | 35,3 | 33,2 | 30,6 | 27,6 | 24,2 | | | | | 15,0 |
| NUBL 80-160 G180V | 100 | 80 | 41,0 | 40,5 | 39,9 | 39,3 | 38,5 | 36,6 | 34,2 | 31,2 | 27,6 | | | | | 18,5 |
| | | | 100 | 120 | 140 | 160 | 180 | 200 | 22 | 250 | 280 | 300 | 320 | 350 | | |
| NUBL 800 N190H | 150 | 125 | 42,9 | 42,1 | 41,2 | 40,2 | 39,1 | 37,8 | 36,5 | 34,4 | 32,0 | 30,3 | 28,6 | 25,8 | | 37,0 |
| NUBL 800 N195H | 150 | 125 | 45,3 | 44,5 | 43,6 | 42,6 | 41,4 | 40,2 | 38,9 | 36,7 | 34,3 | 32,6 | 30,9 | 28,1 | | 45,0 |
| NUBL 800 N200H | 150 | 125 | 47,8 | 47,0 | 46,0 | 45,0 | 43,9 | 42,6 | 41,3 | 39,1 | 36,7 | 35,0 | 33,2 | 30,4 | | 45,0 |

| Pumpenmodell Pump Model | Saug- stutzen Suction branch | Druck- stutzen Outlet branch | Förderstrom m³/h Rate of flow m³/h | | | | | | | | | | | | | Drehstrom- motor Threephase motor |
|----------------------------|---------------------------------------|---------------------------------------|---|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|------------|----|--|
| | | | ca. 1450 1/min appx. 1450 rpm | | | | | | | | | | | | | |
| | | | für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$ for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$ | | | | | | | | | | | | | |
| | DN | DN | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | kW | |
| NNUB · NNUBF 700 E130L | 125 | 100 | 4,1 | 3,9 | 3,7 | 3,3 | 2,9 | 1,9 | | | | | | | | 1,5 |
| NNUB · NNUBF 700 E140L | 125 | 100 | 5,4 | 5,2 | 5,0 | 4,6 | 4,2 | 2,8 | 1,3 | | | | | | | 1,5 |
| NNUB · NNUBF 700 E150L | 125 | 100 | 6,5 | 6,2 | 6,0 | 5,6 | 5,2 | 3,9 | 2,1 | | | | | | | 1,5 |
| NNUB · NNUBF 700 E160L | 125 | 100 | 7,9 | 7,7 | 7,4 | 7,0 | 6,5 | 5,0 | 2,9 | | | | | | | 1,5 |
| NNUB · NNUBF 700 G150L | 125 | 100 | 6,2 | 6,1 | 5,9 | 5,8 | 5,6 | 5,1 | 4,4 | 3,4 | 2,5 | | | | | 1,5 |
| NNUB · NNUBF 700 G160L | 125 | 100 | 7,7 | 7,7 | 7,6 | 7,4 | 7,2 | 6,5 | 5,5 | 4,3 | 3,0 | | | | | 1,5 |
| NNUBL · NNUBFL 700 G170L | 125 | 100 | 9,3 | 9,1 | 8,8 | 8,5 | 8,2 | 7,3 | 6,2 | 4,8 | 3,4 | | | | | 2,2 |
| NNUBL · NNUBFL 700 G180L | 125 | 100 | 10,8 | 10,6 | 10,3 | 10,0 | 9,7 | 8,7 | 7,4 | 5,7 | 3,9 | | | | | 2,2 |
| NNUB · NNUBF 700 G150V | 125 | 100 | 5,6 | 5,5 | 5,4 | 5,3 | 5,1 | 4,6 | 4,0 | 3,3 | 2,4 | | | | | 1,5 |
| NNUB · NNUBF 700 G170V | 125 | 100 | 8,0 | 7,8 | 7,7 | 7,5 | 7,3 | 6,9 | 6,3 | 5,5 | 4,5 | 3,3 | | | | 1,5 |
| NNUBL · NNUBFL 700 G180V | 125 | 100 | 9,4 | 9,2 | 9,1 | 8,9 | 8,7 | 8,3 | 7,6 | 6,7 | 5,6 | 4,4 | 3,0 | | | 2,2 |
| | | | 40 | 50 | 60 | 70 | 80 | 100 | 120 | 140 | 160 | 180 | 200 | 250 | | |
| NNUB · NNUBF 700 M170 | 125 | 100 | 8,3 | 8,0 | 7,7 | 7,4 | 7,0 | 6,1 | 5,0 | 3,7 | 2,3 | | | | | 4,0 |
| NNUB · NNUBF 700 M180 | 125 | 100 | 9,6 | 9,4 | 9,1 | 8,8 | 8,5 | 7,7 | 6,8 | 5,6 | 4,2 | | | | | 4,0 |
| NNUB · NNUBF 700 M190 | 125 | 100 | 11,2 | 11,0 | 10,8 | 10,5 | 10,2 | 9,5 | 8,6 | 7,6 | 6,5 | 5,2 | 3,7 | | | 5,5 |
| | | | 10 | 15 | 20 | 25 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | | |
| NNUB 80-160 E130L | 100 | 80 | 4,1 | 3,9 | 3,7 | 3,3 | 2,9 | 1,9 | | | | | | | | 1,5 |
| NNUB 80-160 E140L | 100 | 80 | 5,4 | 5,2 | 5,0 | 4,6 | 4,2 | 2,8 | 1,3 | | | | | | | 1,5 |
| NNUB 80-160 E150L | 100 | 80 | 6,5 | 6,2 | 6,0 | 5,6 | 5,2 | 3,9 | 2,1 | | | | | | | 1,5 |
| NNUB 80-160 E160L | 100 | 80 | 7,9 | 7,7 | 7,4 | 7,0 | 6,5 | 5,0 | 2,9 | | | | | | | 1,5 |
| NNUB 80-160 G150L | 100 | 80 | 6,2 | 6,1 | 5,9 | 5,8 | 5,6 | 5,1 | 4,4 | 3,4 | 2,5 | | | | | 1,5 |
| NNUB 80-160 G160L | 100 | 80 | 7,7 | 7,7 | 7,6 | 7,4 | 7,2 | 6,5 | 5,5 | 4,3 | 3,0 | | | | | 1,5 |
| NNUBL 80-160 G170L | 100 | 80 | 9,3 | 9,1 | 8,8 | 8,5 | 8,2 | 7,3 | 6,2 | 4,8 | 3,4 | | | | | 2,2 |
| NNUBL 80-160 G180L | 100 | 80 | 10,8 | 10,6 | 10,3 | 10,0 | 9,7 | 8,7 | 7,4 | 5,7 | 3,9 | | | | | 2,2 |
| NNUB 80-160 G150V | 100 | 80 | 5,6 | 5,5 | 5,4 | 5,3 | 5,1 | 4,6 | 4,0 | 3,3 | 2,4 | | | | | 1,5 |
| NNUB 80-160 G170V | 100 | 80 | 8,0 | 7,8 | 7,7 | 7,5 | 7,3 | 6,9 | 6,3 | 5,5 | 4,5 | 3,3 | | | | 1,5 |
| NNUBL 80-160 G180V | 100 | 80 | 9,4 | 9,2 | 9,1 | 8,9 | 8,7 | 8,3 | 7,6 | 6,7 | 5,6 | 4,4 | 3,0 | | | 2,2 |
| | | | 100 | 120 | 140 | 160 | 180 | 200 | 22 | 250 | 280 | 300 | 320 | 350 | | |
| NUBL 800 N220 | 150 | 125 | 14,0 | 13,5 | 12,9 | 12,3 | 11,6 | 10,9 | 10,1 | 8,7 | 7,2 | 6,0 | | | | 11,0 |
| NUBL 800 N232 | 150 | 125 | 15,7 | 15,3 | 14,8 | 14,2 | 13,6 | 12,9 | 12,1 | 10,7 | 9,3 | 8,3 | | | | 11,0 |
| NUBL 800 N250 | 150 | 125 | 18,4 | 18,0 | 17,6 | 17,3 | 16,9 | 16,4 | 16,0 | 15,2 | 14,2 | 13,5 | 12,7 | 11,6 | | 15,0 |
| NUBL 800 N265 | 150 | 125 | 21,3 | 21,0 | 20,7 | 20,3 | 20,0 | 19,6 | 19,2 | 18,5 | 17,6 | 16,9 | 16,1 | 14,8 | | 18,5 |
| NUBL 800 N275 | 150 | 125 | 23,5 | 23,2 | 22,9 | 22,6 | 22,3 | 22,0 | 21,6 | 20,9 | 20,2 | 19,5 | 18,9 | 17,8 | | 22,0 |
| NUBL 800 N300 | 150 | 125 | 28,4 | 28,1 | 27,8 | 27,4 | 27,0 | 26,6 | 26,2 | 25,6 | 24,9 | 24,4 | 23,8 | 22,7 | | 30,0 |

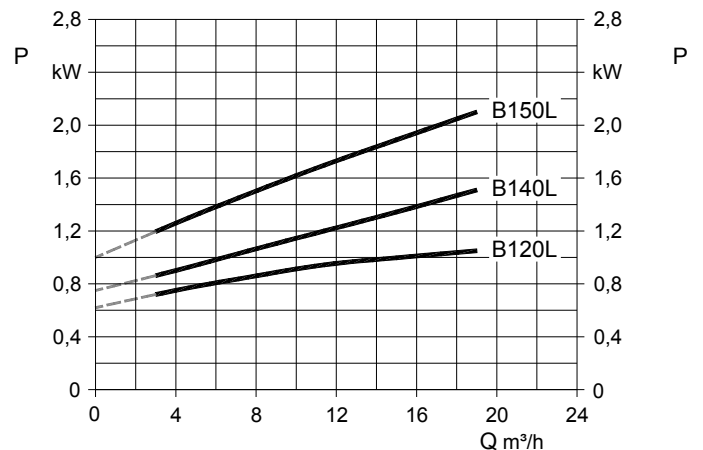
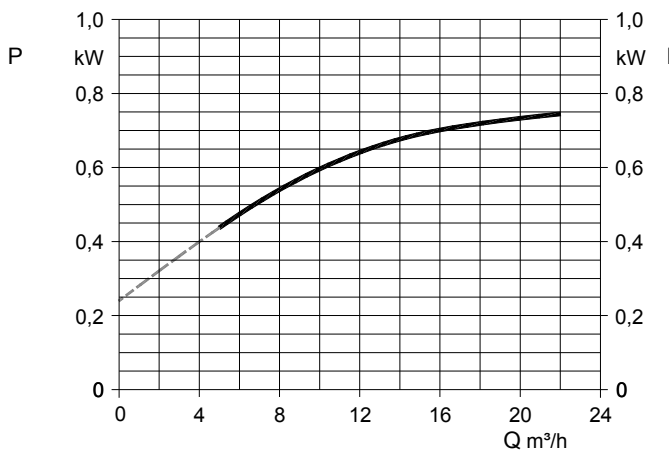
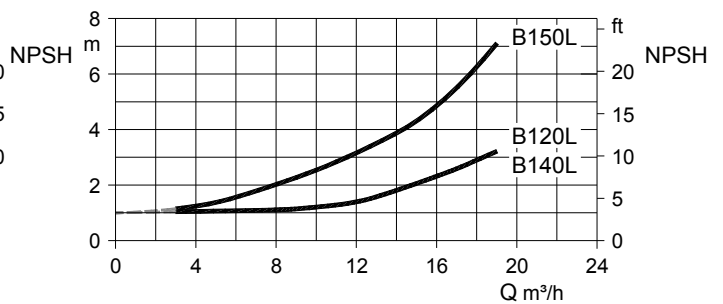
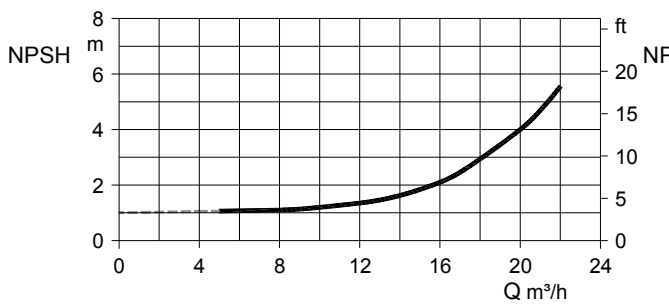
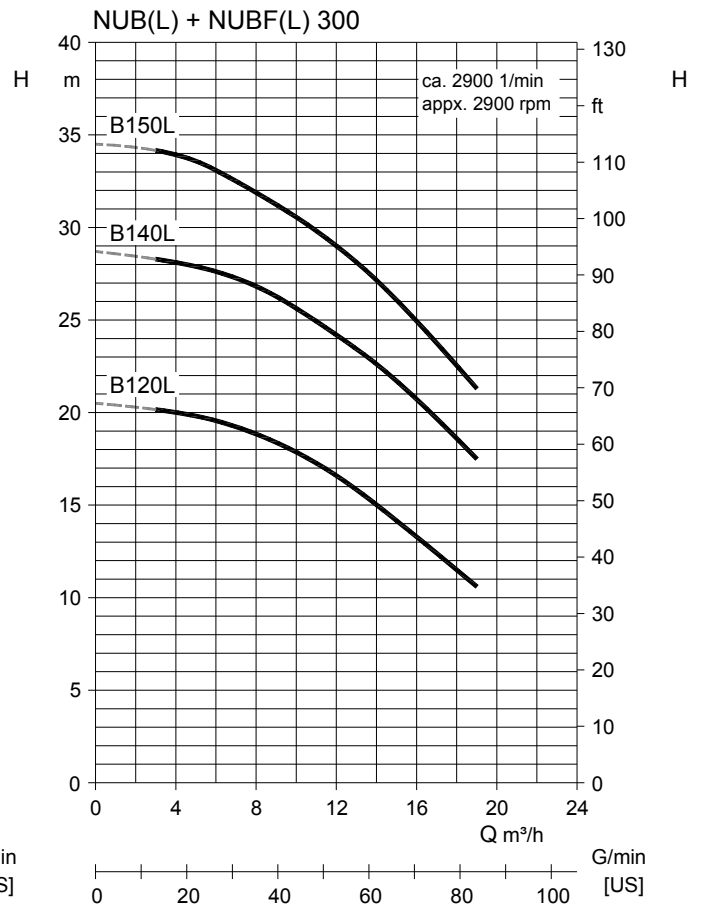
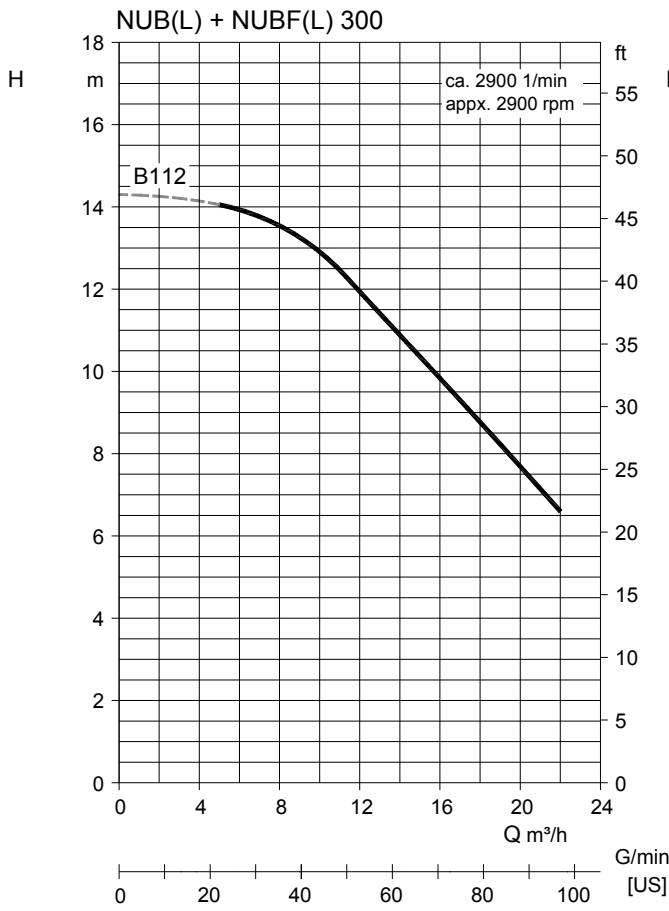
Motoren bis 4,0 kW 230/400V, ab 5,5 kW 400 VΔ, 50 Hz, IP 55 · Leistungsangaben entsprechen DIN EN ISO 9906.

Motors up to 4,0 kW 230/400V, from 5,5 kW 400 VΔ, 50 Hz, IP 55 · Performance data are in accordance with DIN EN ISO 9906.



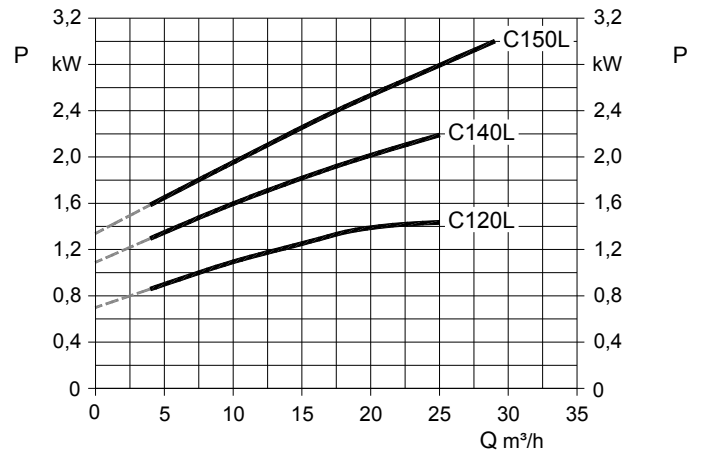
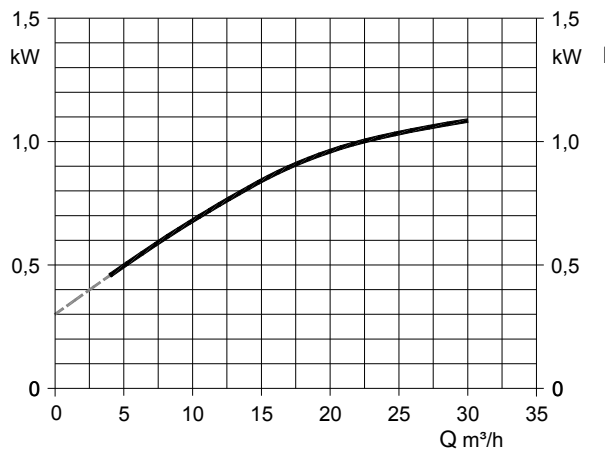
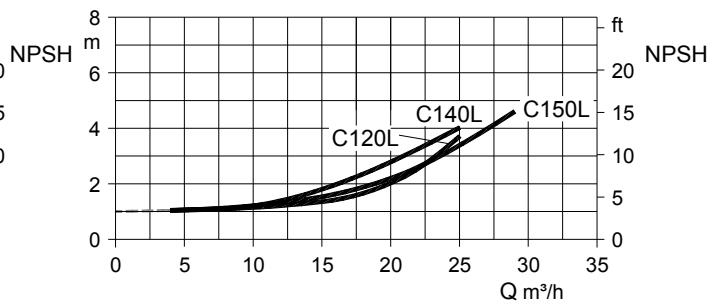
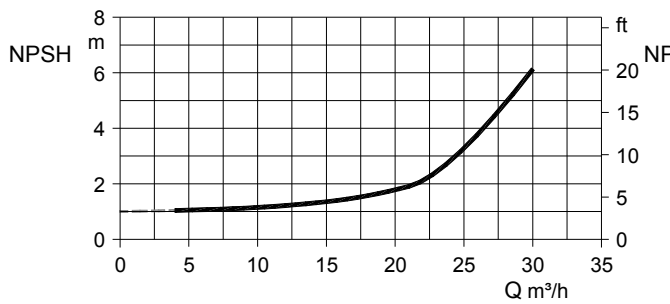
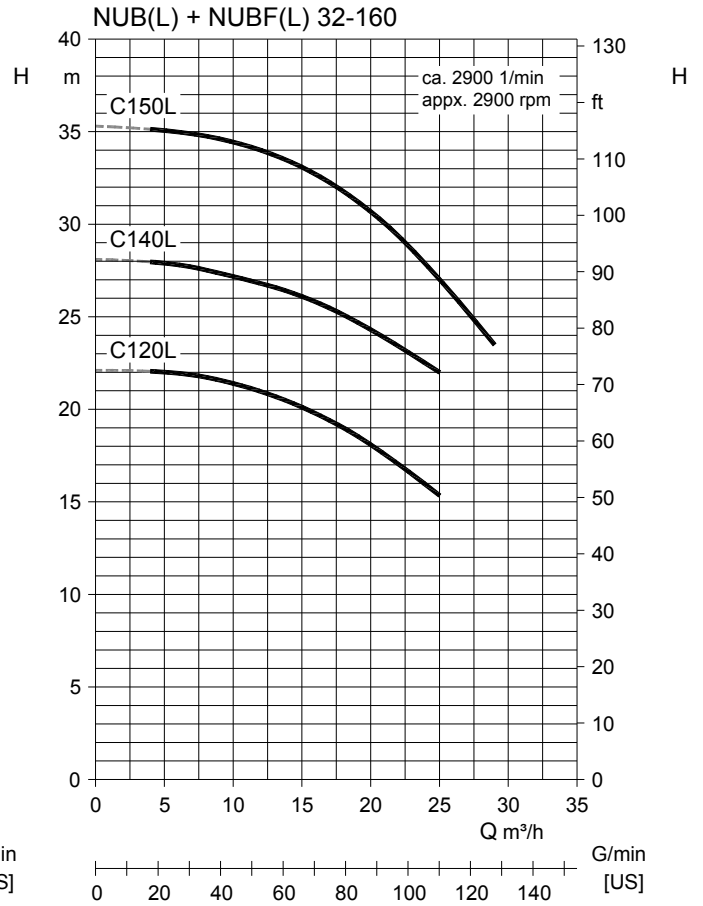
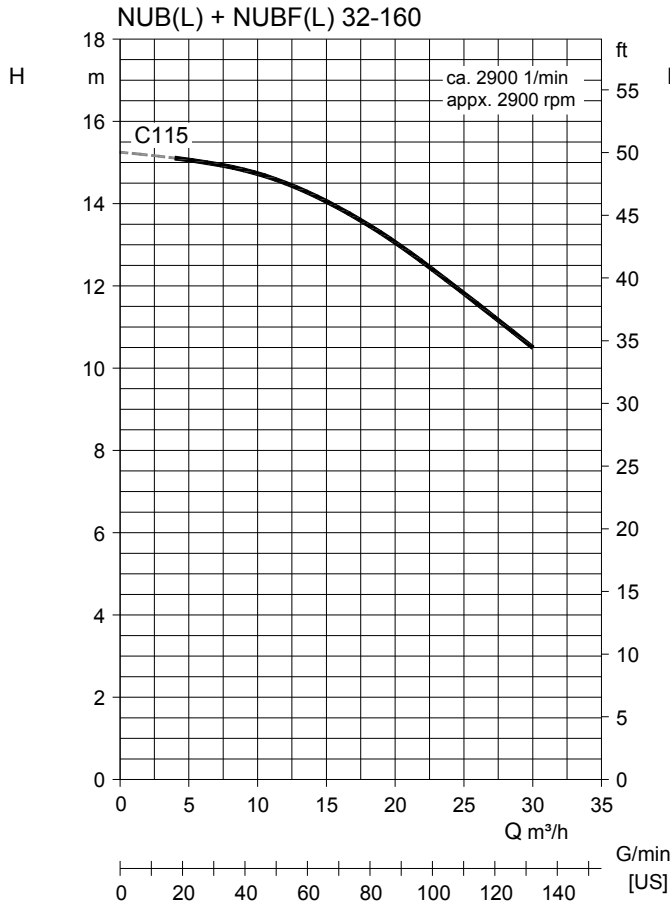
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



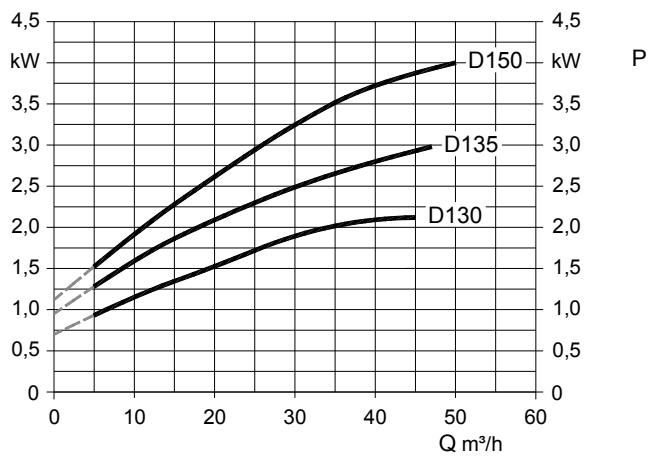
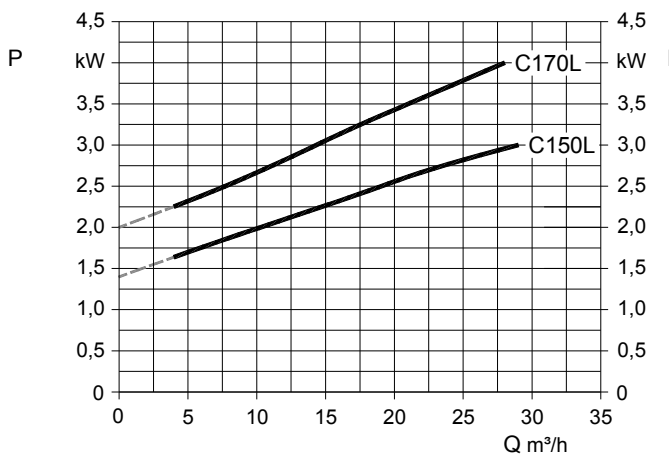
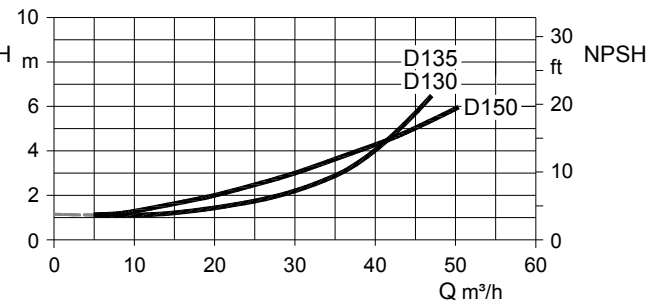
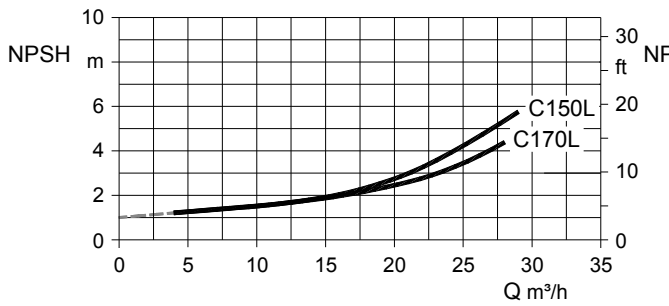
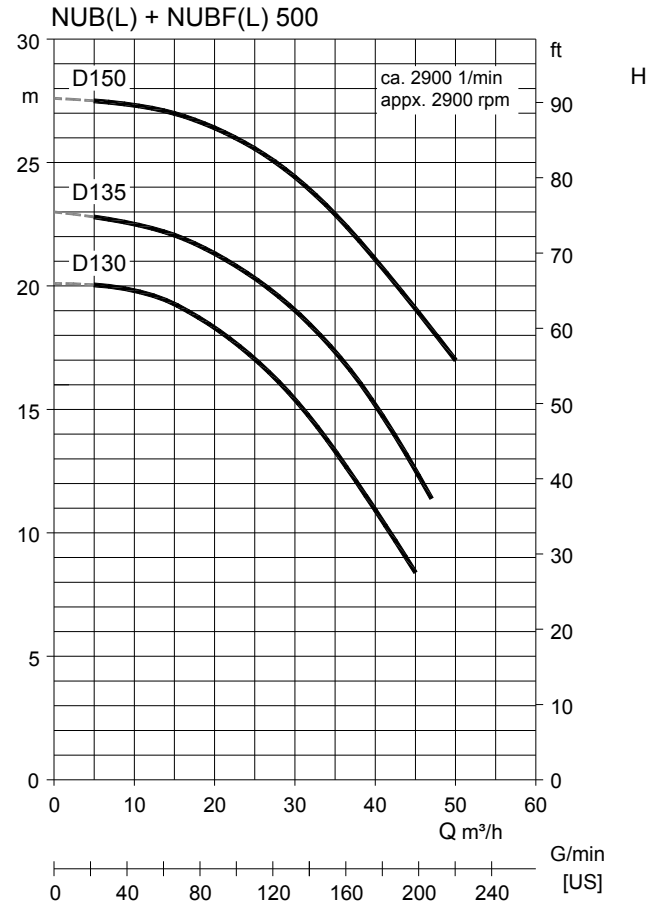
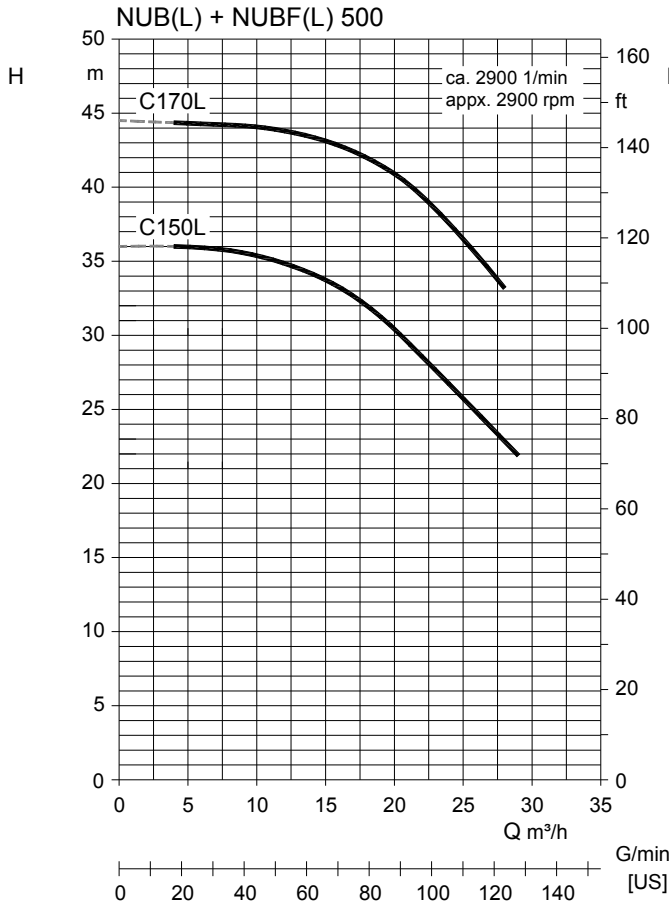
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



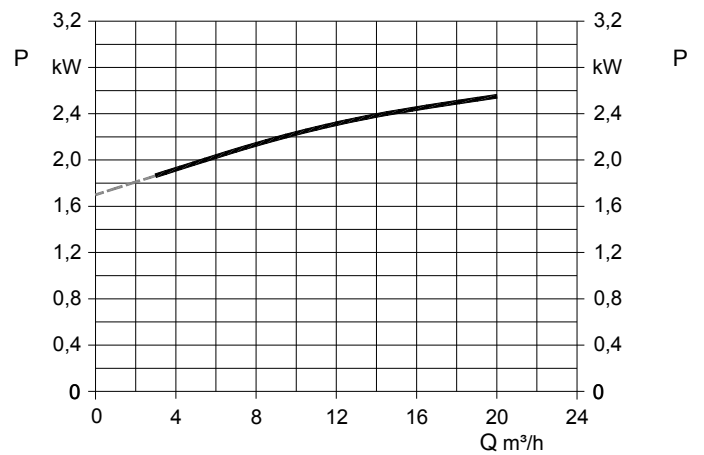
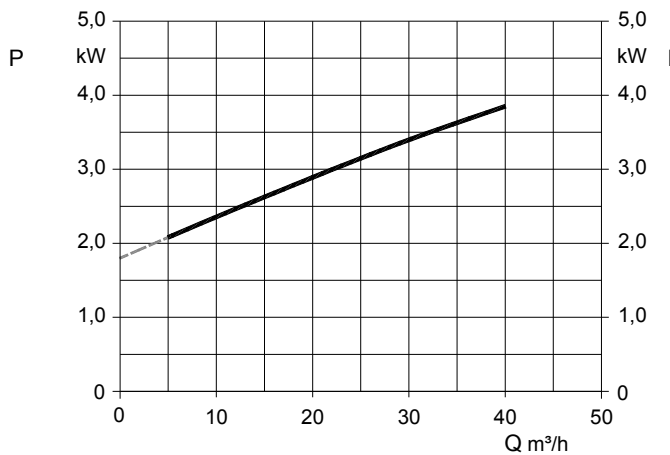
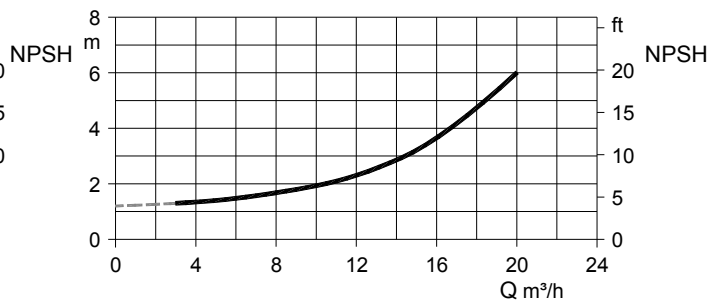
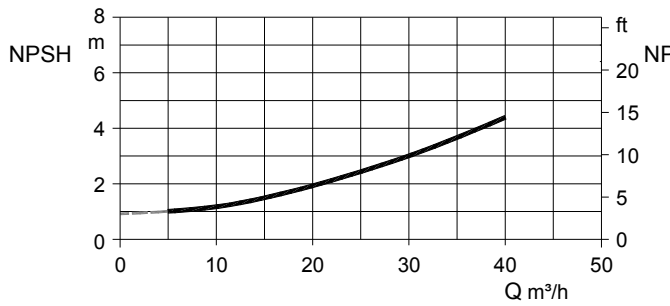
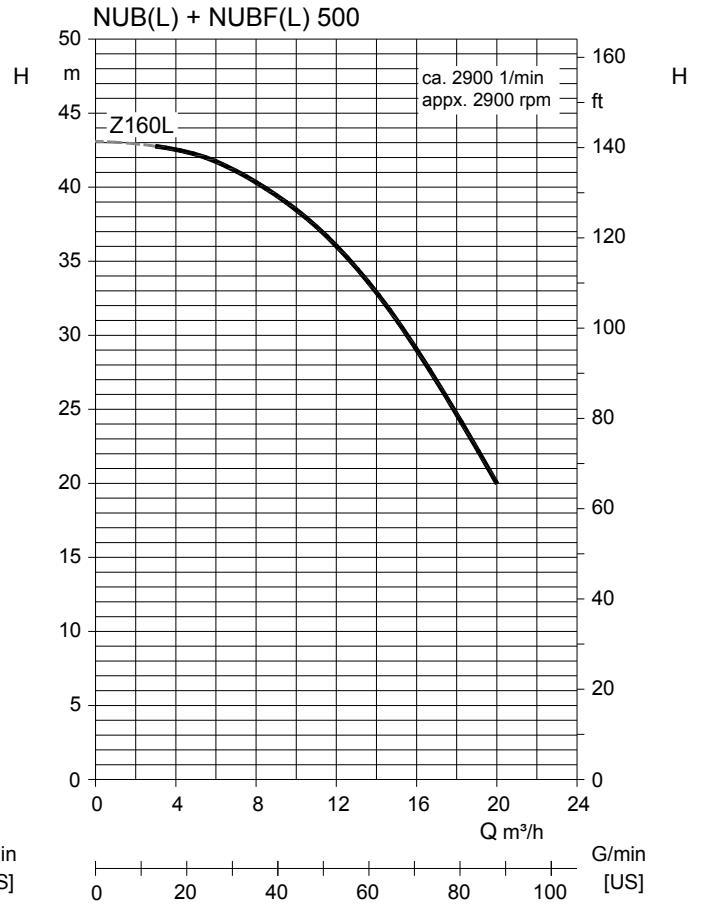
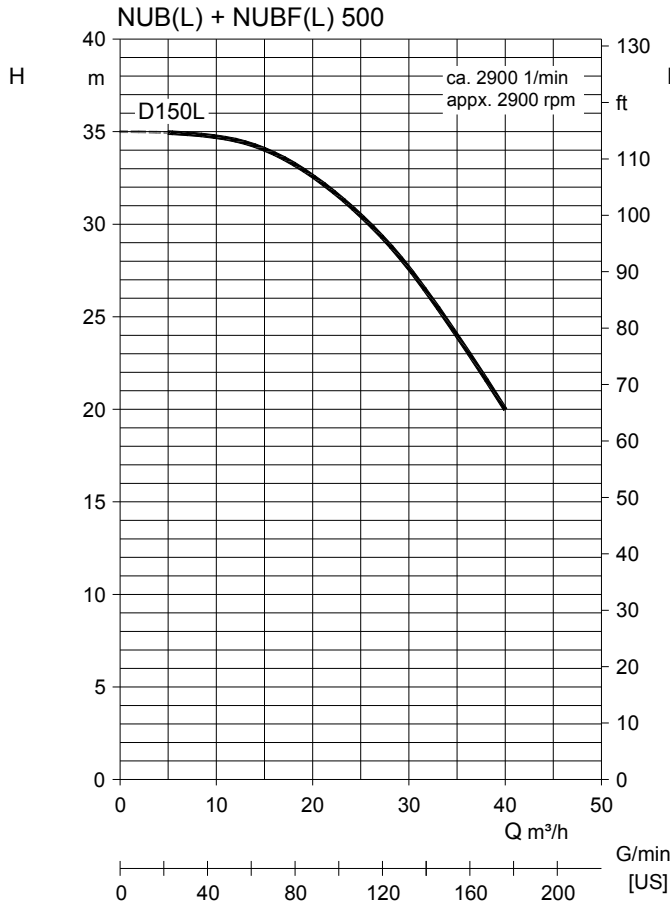
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



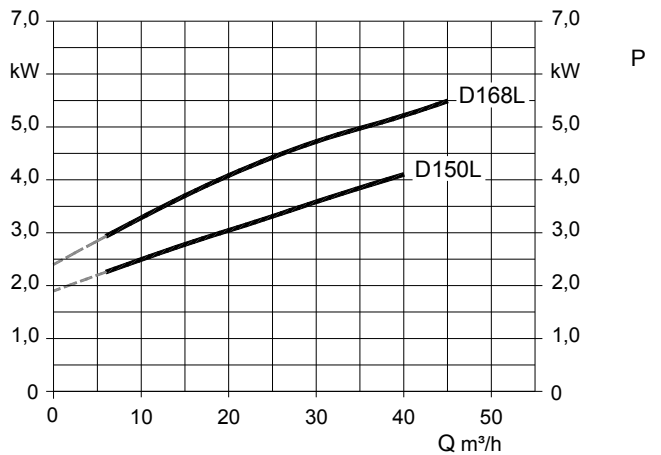
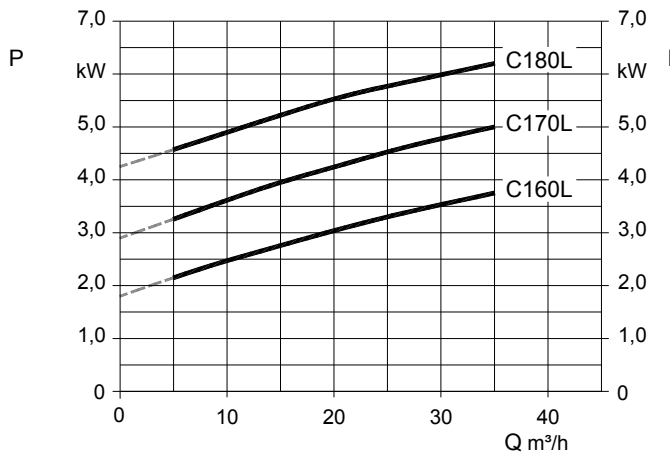
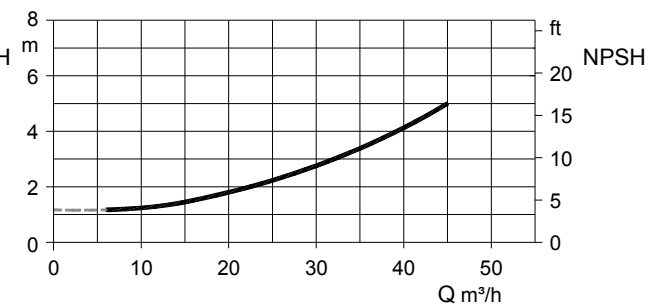
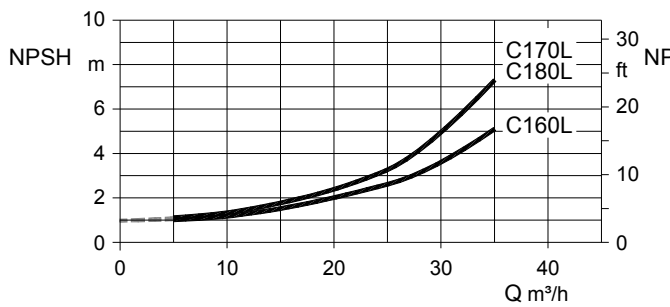
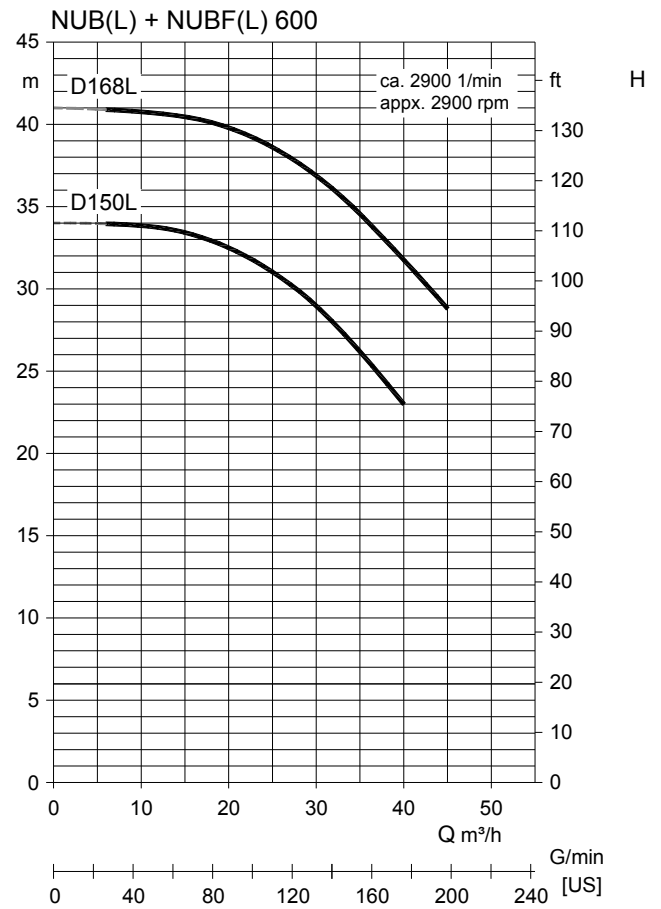
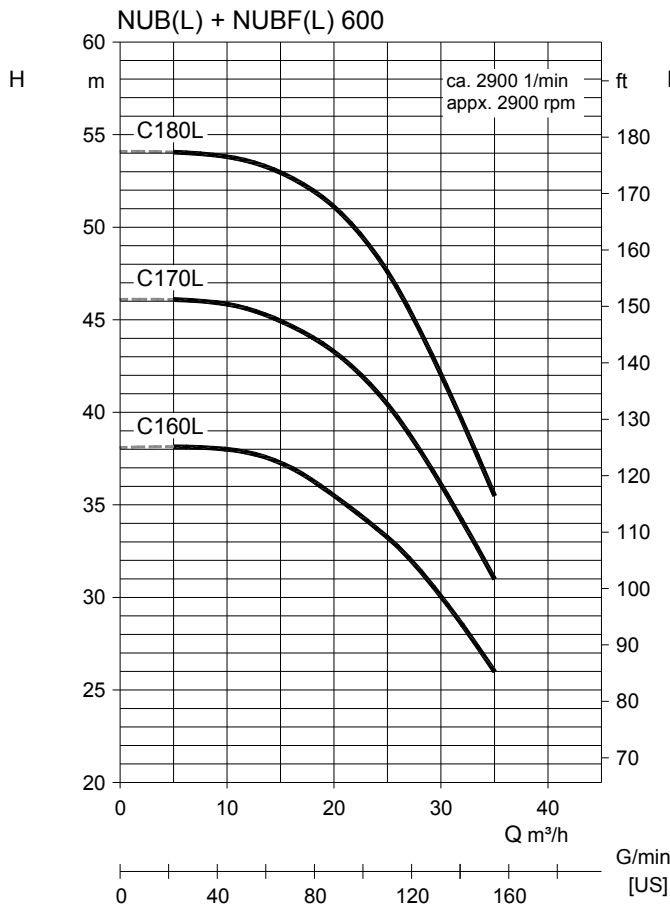
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



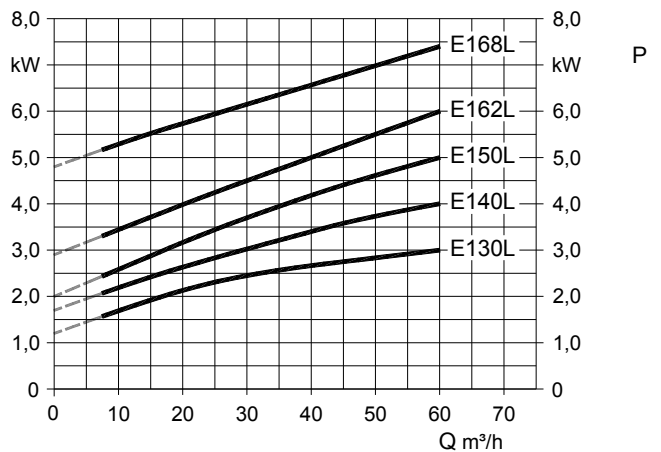
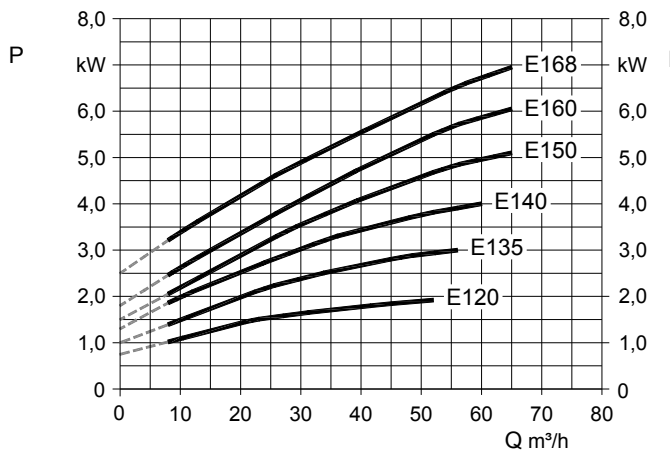
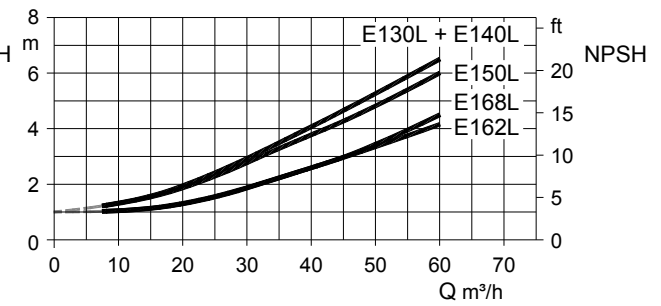
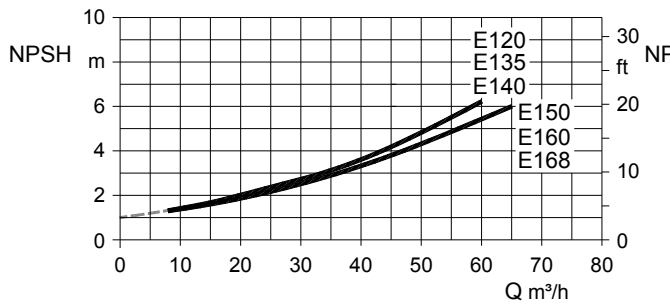
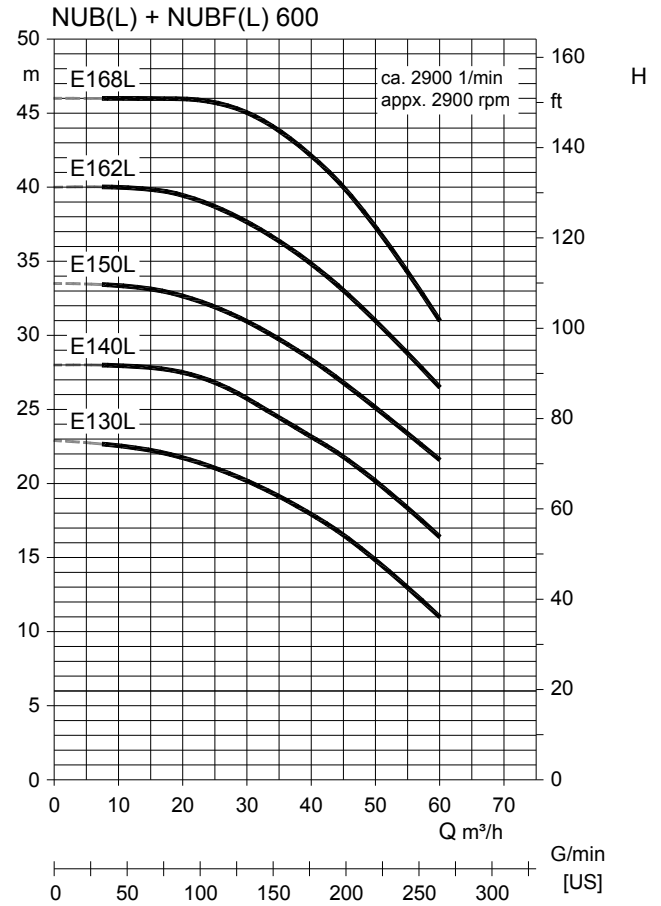
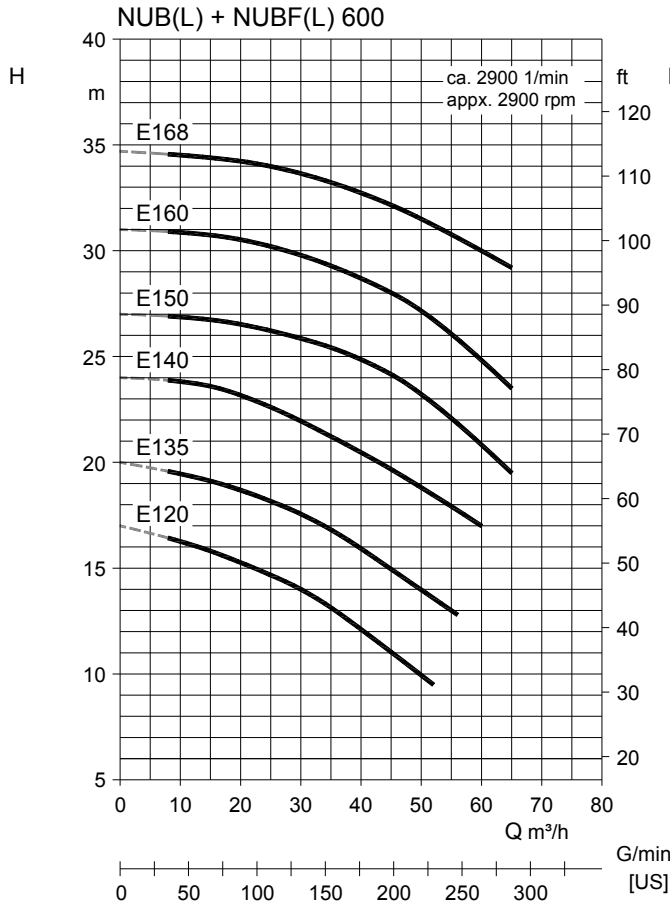
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



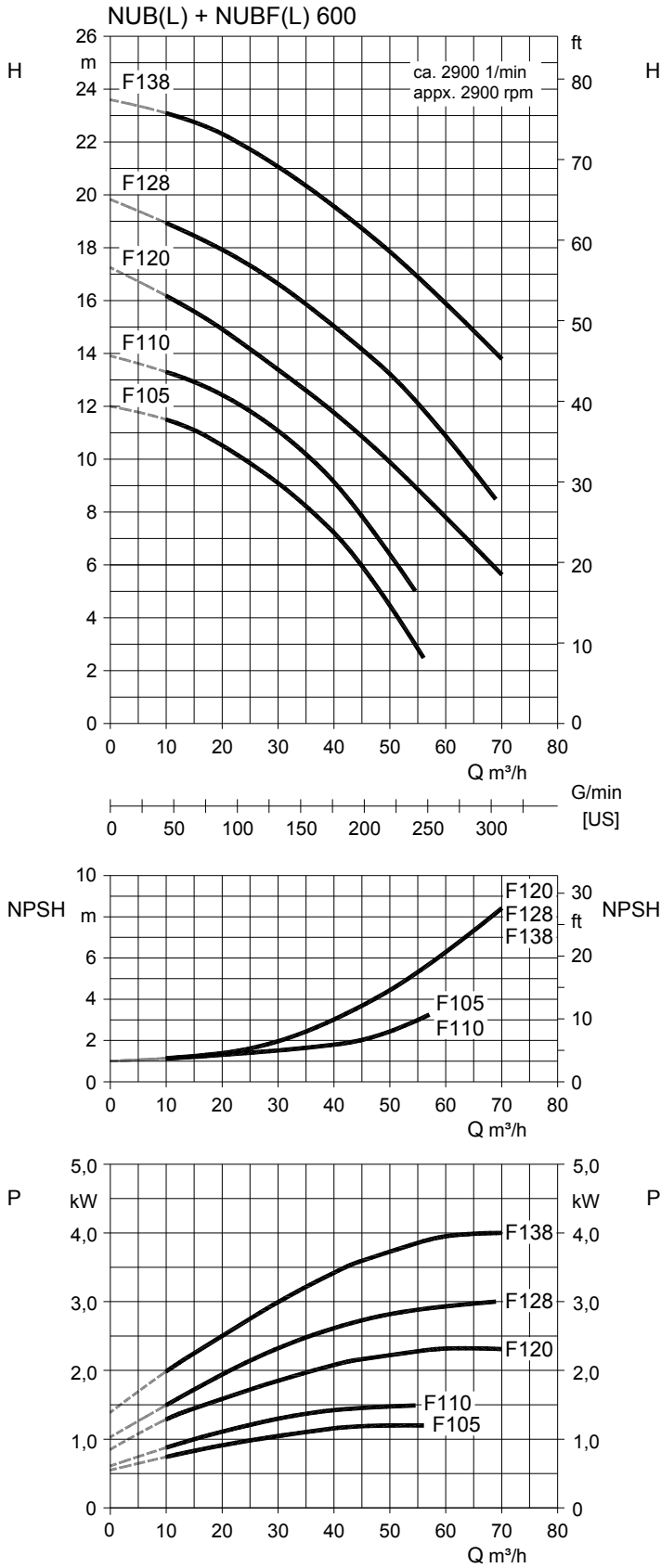
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



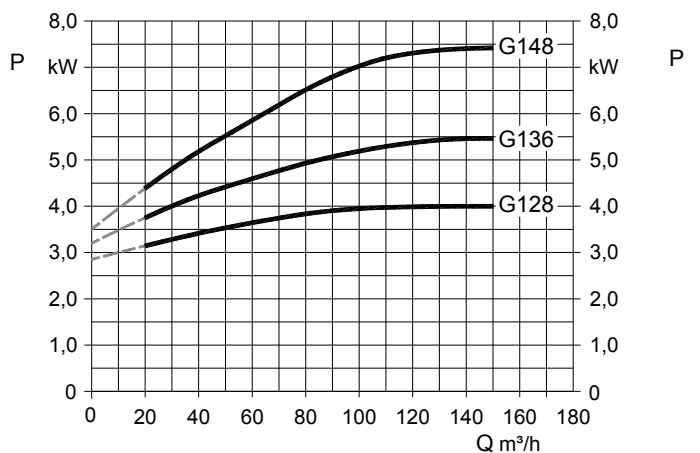
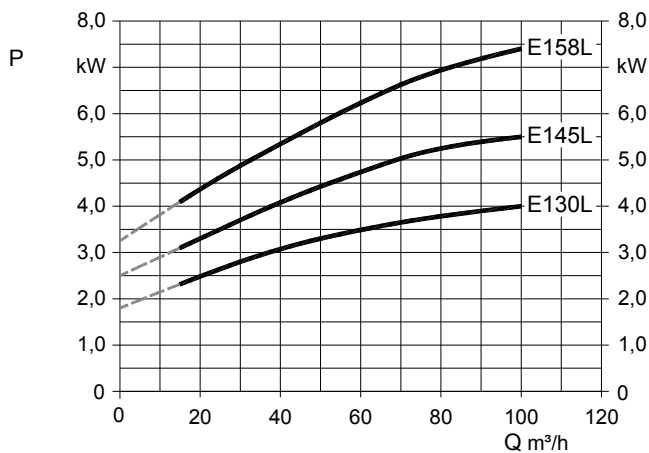
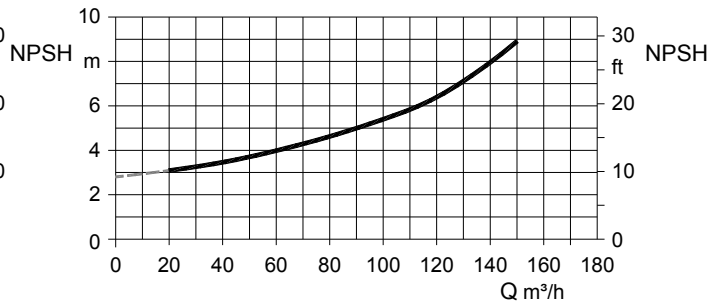
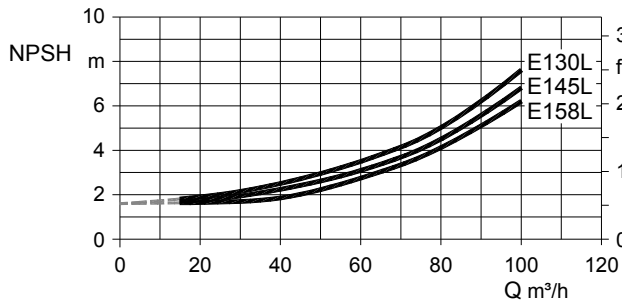
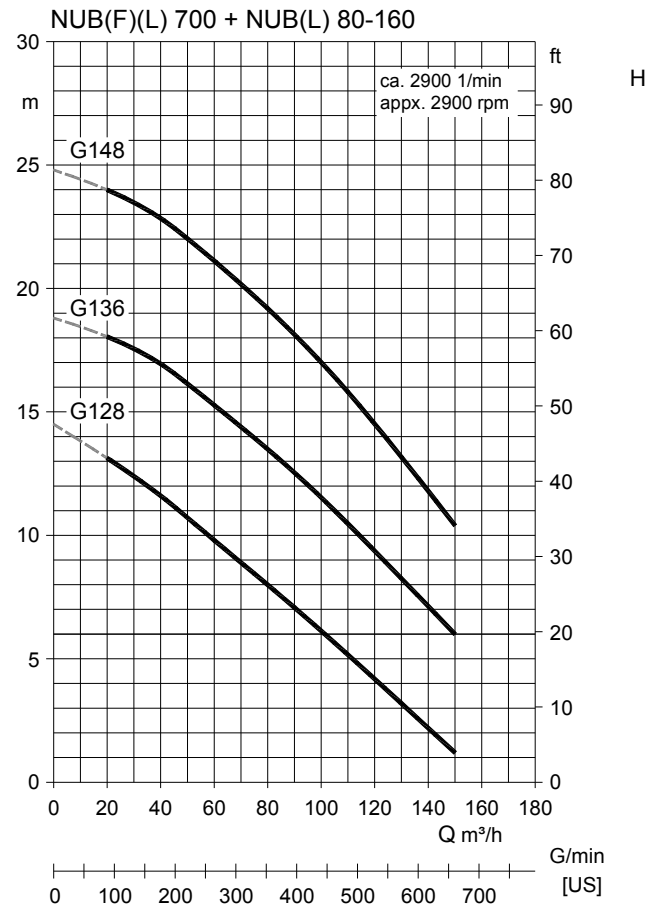
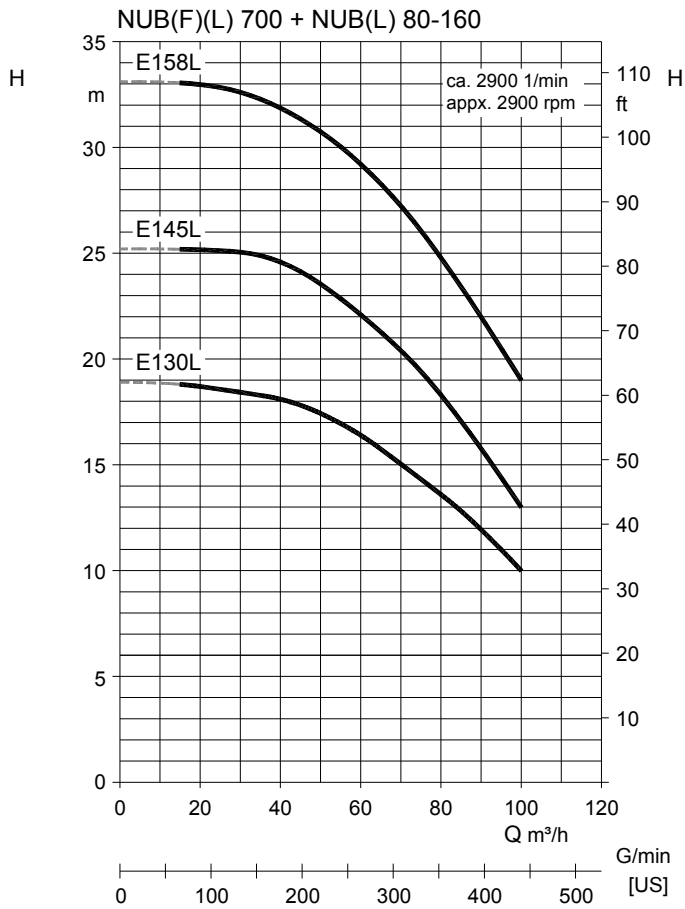
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



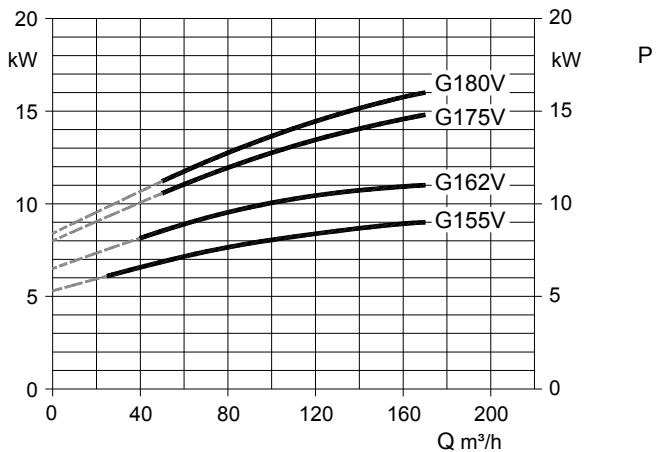
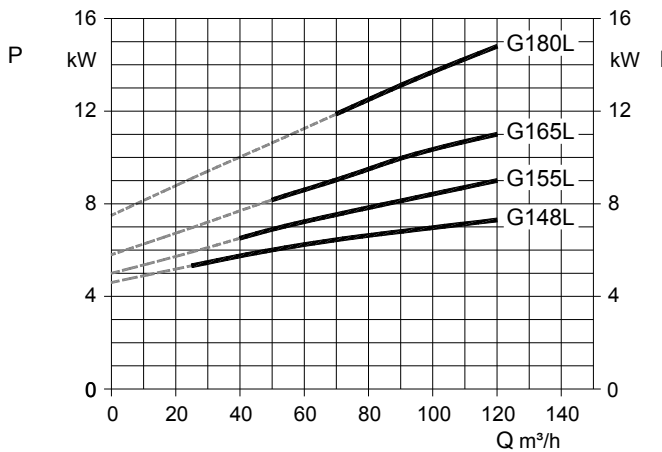
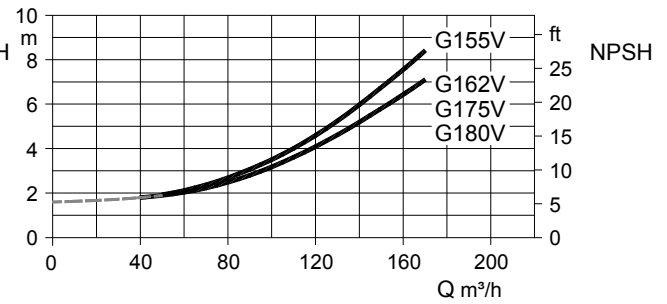
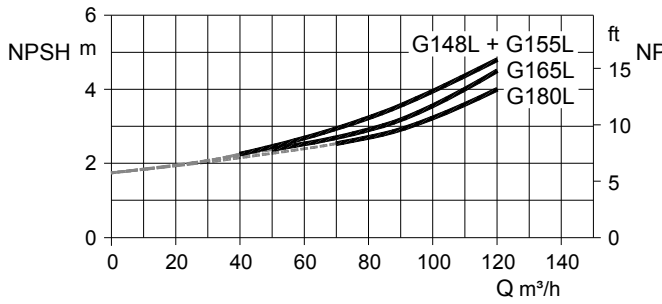
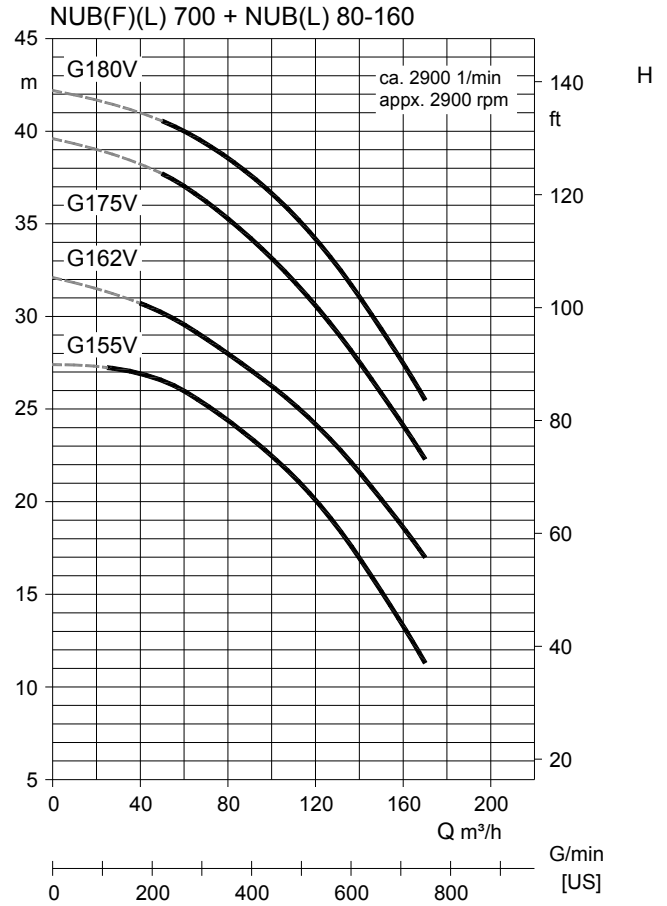
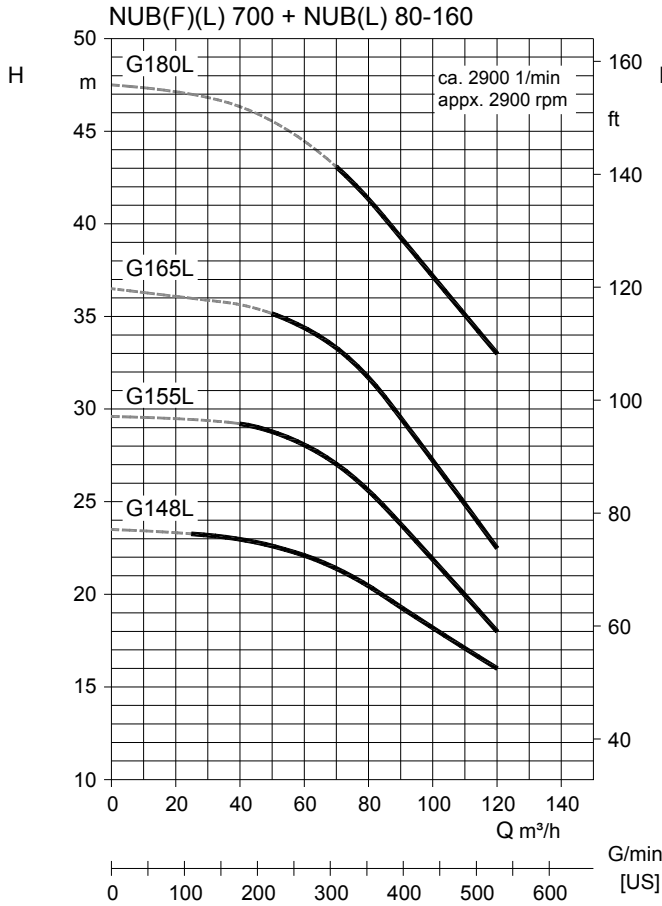
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



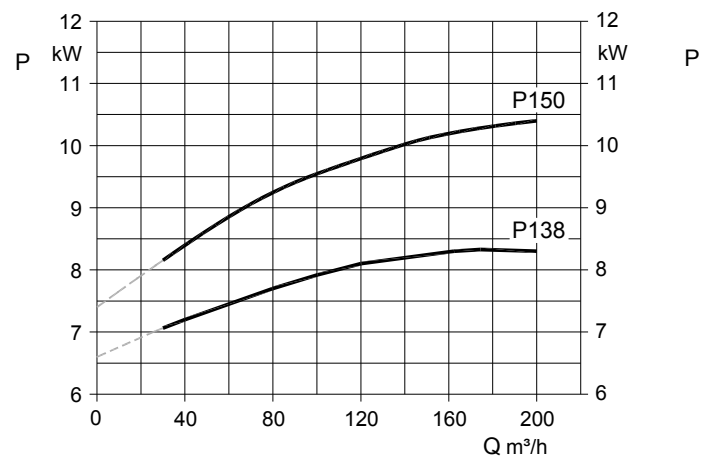
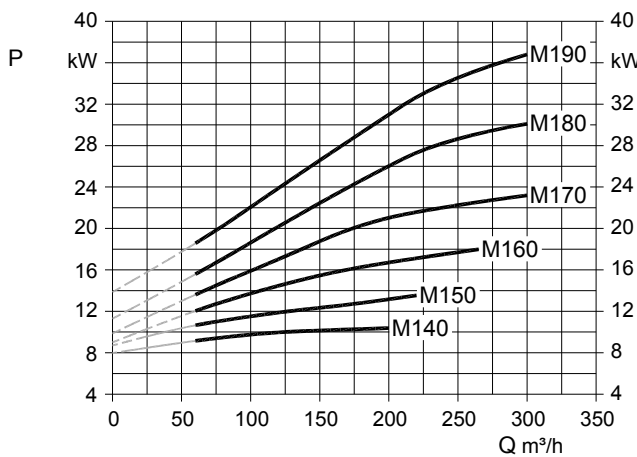
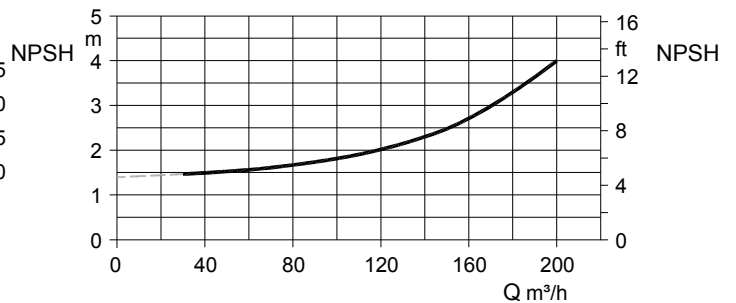
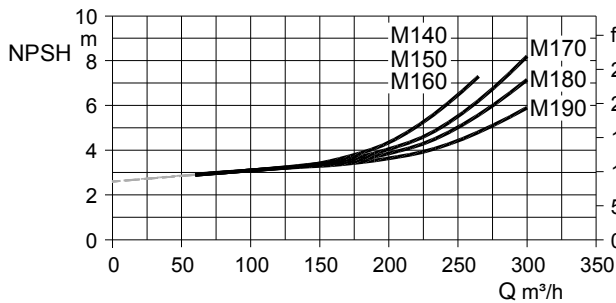
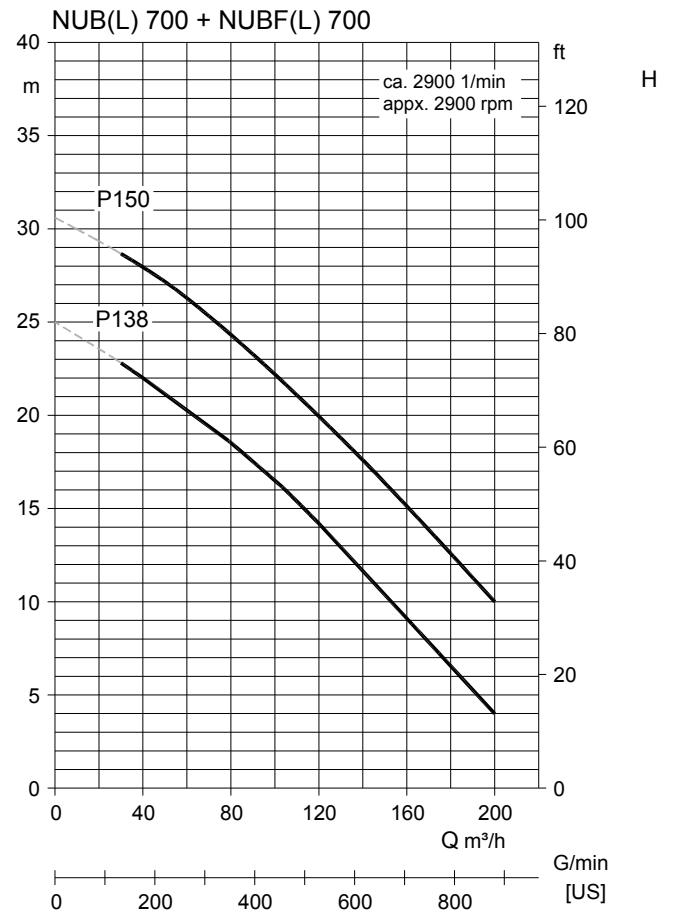
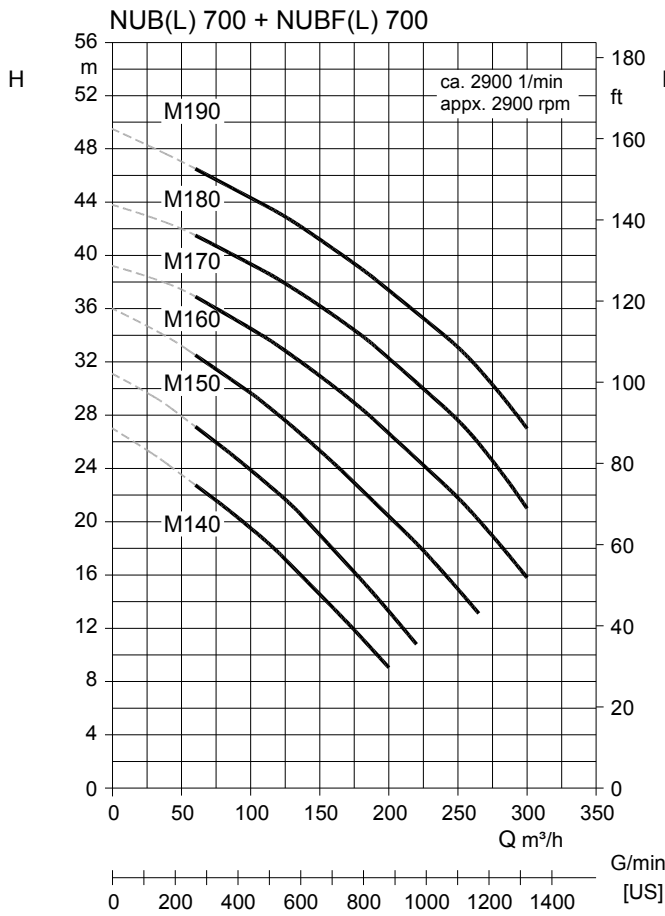
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



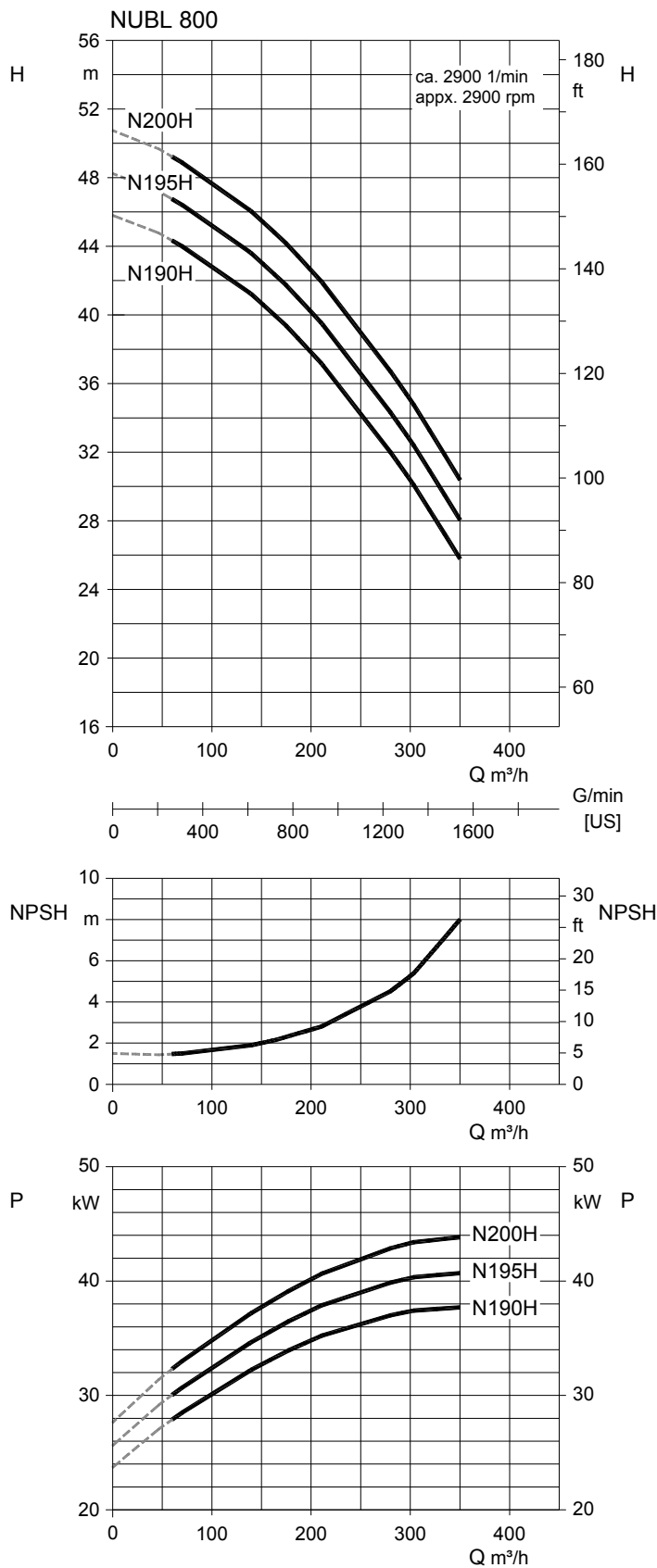
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



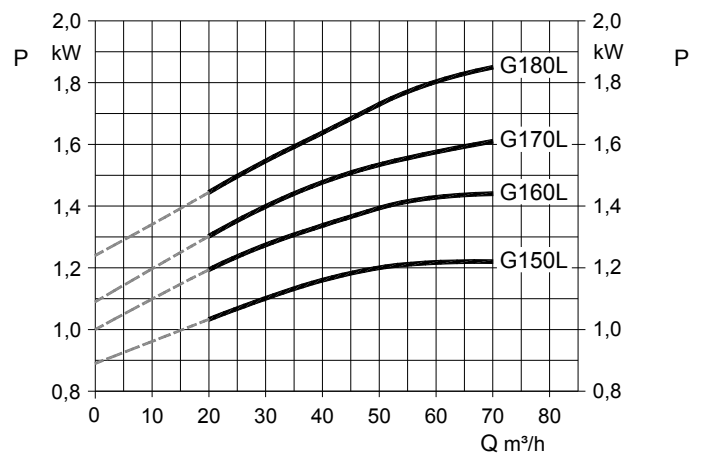
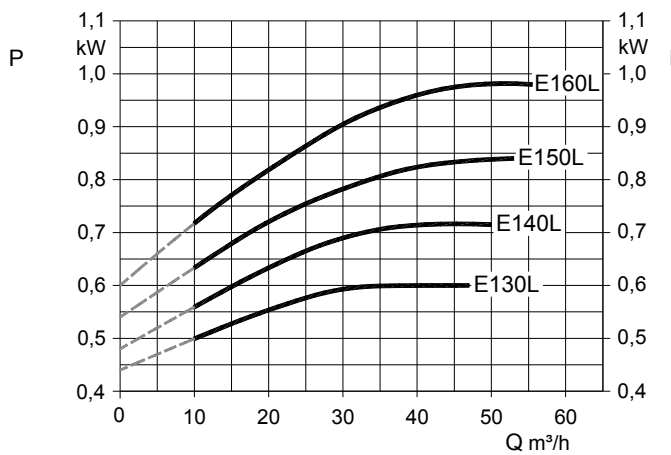
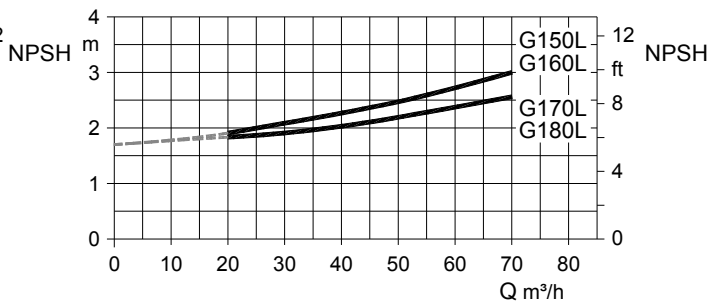
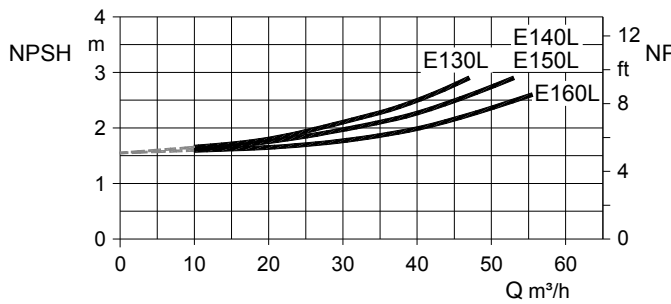
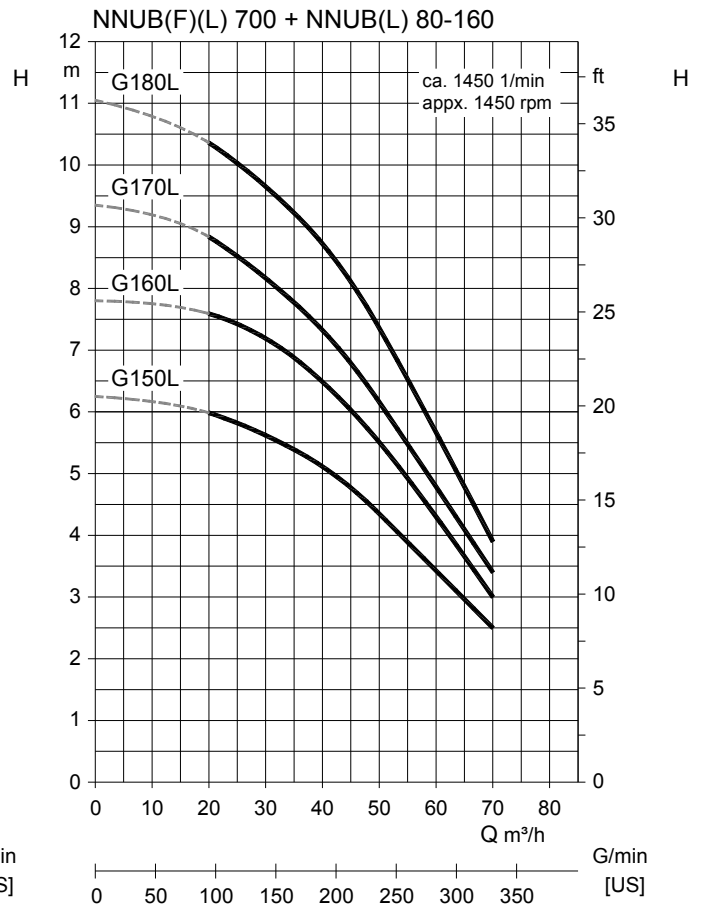
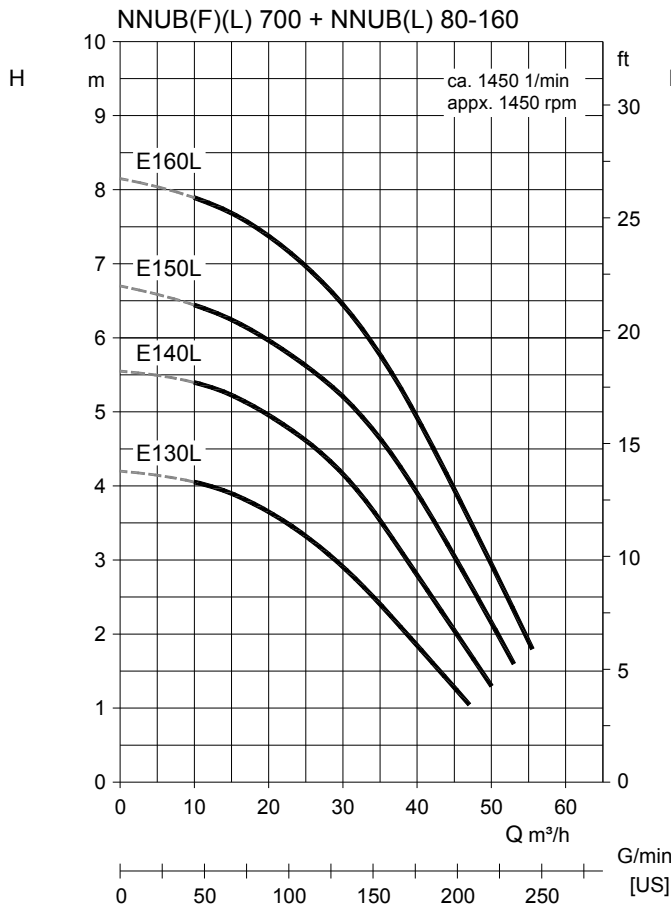
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



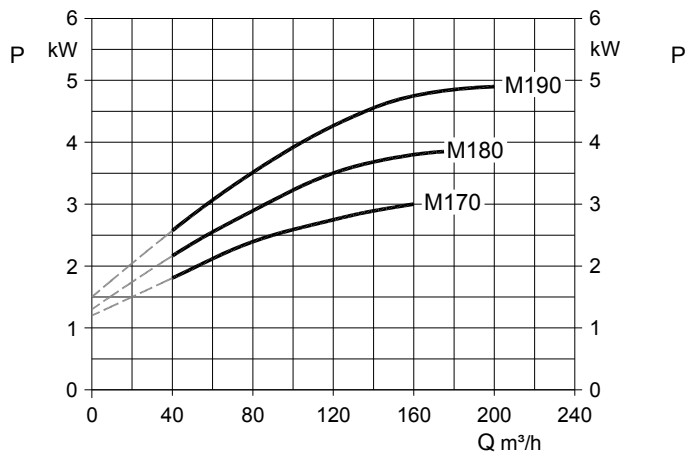
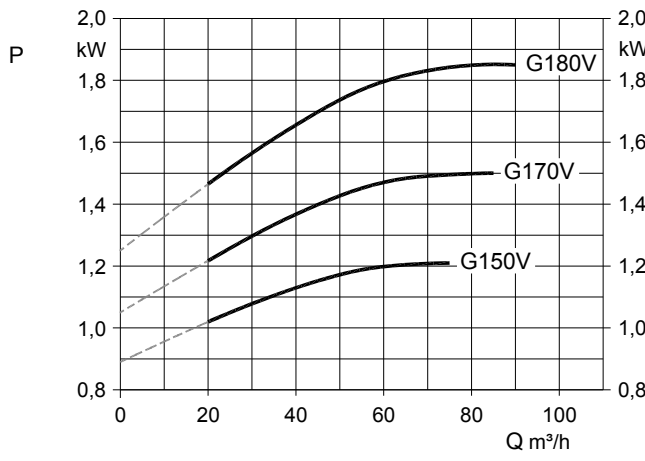
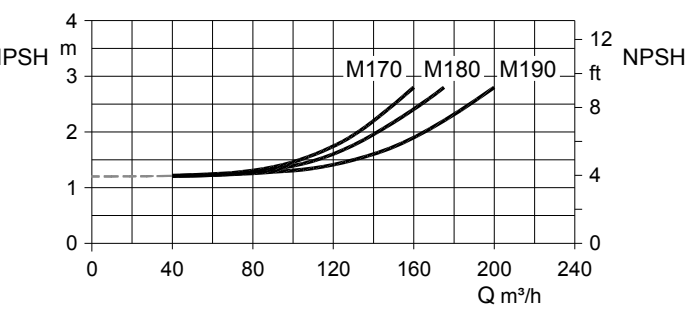
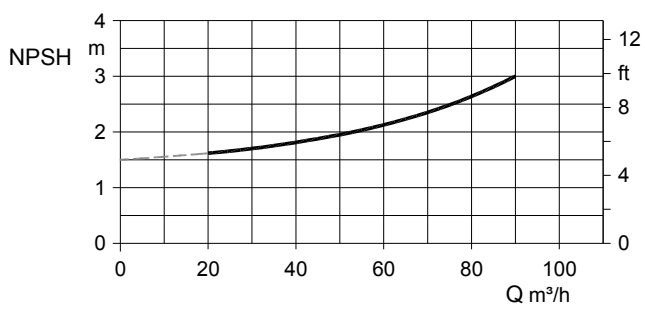
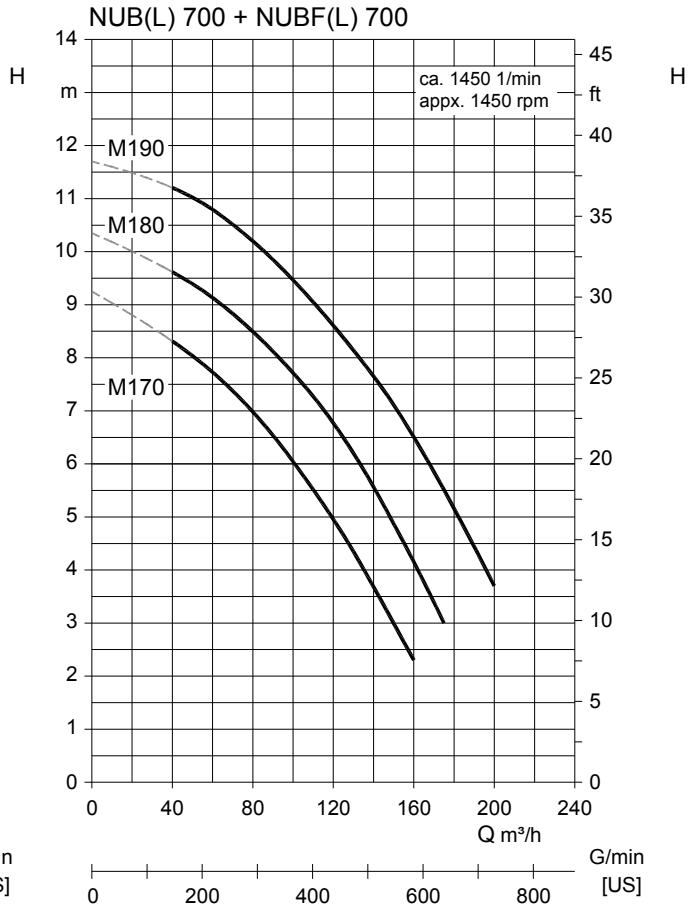
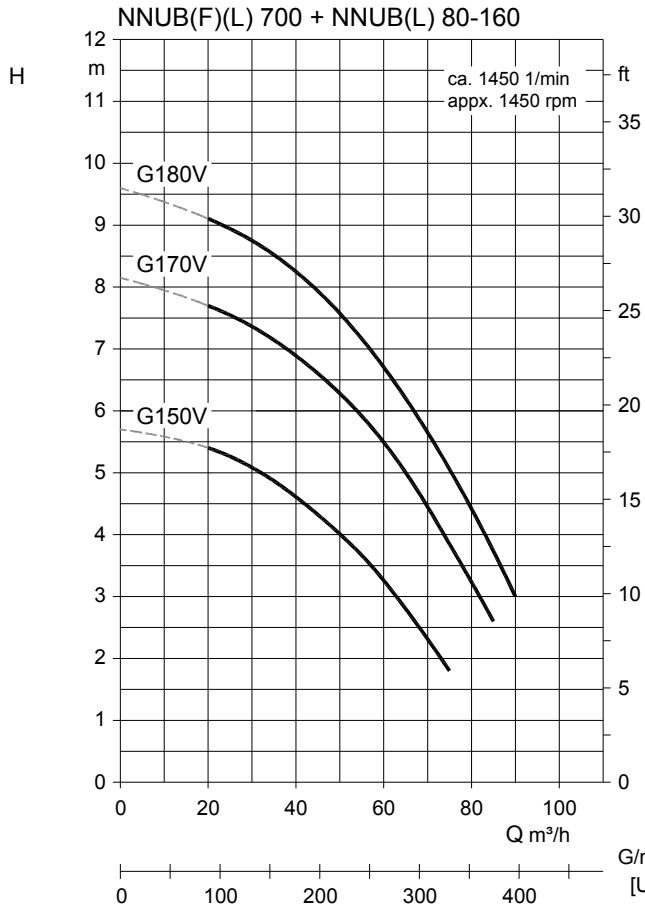
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



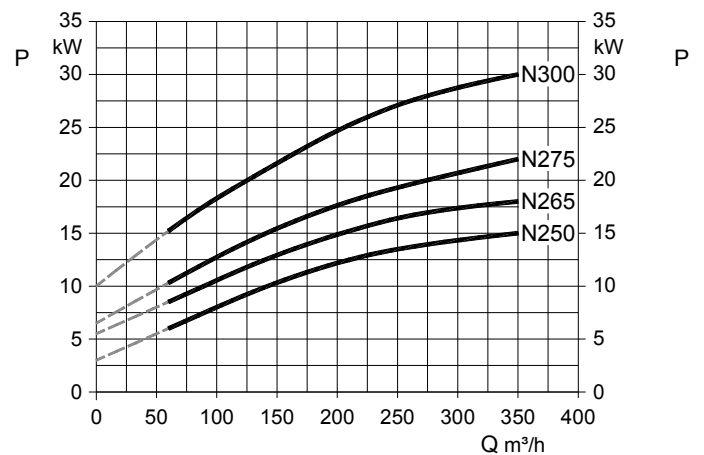
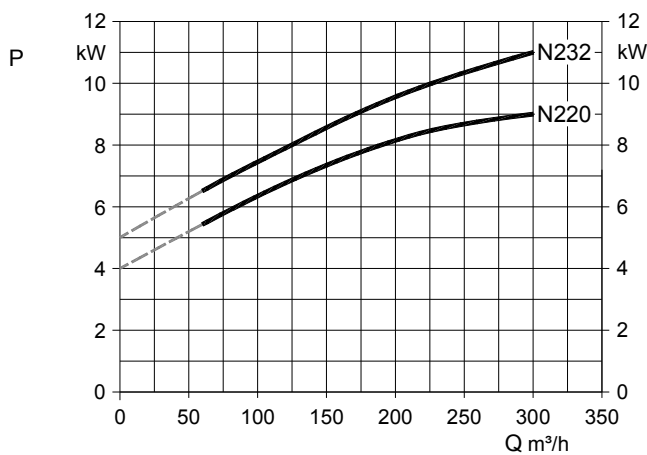
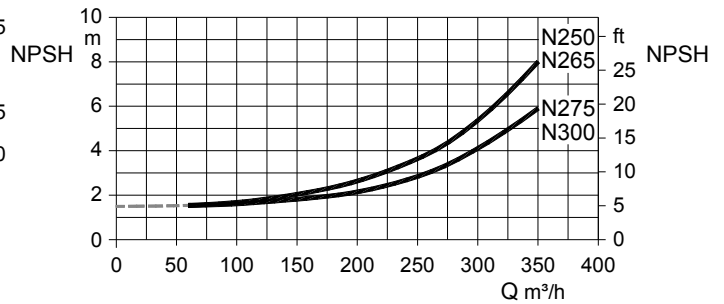
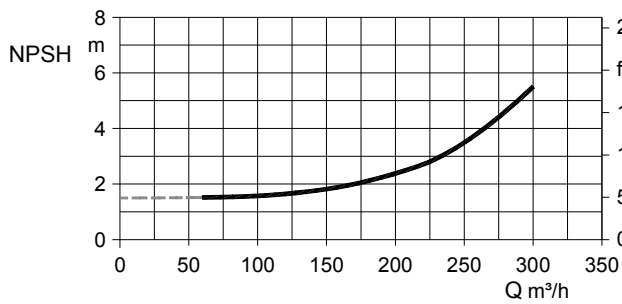
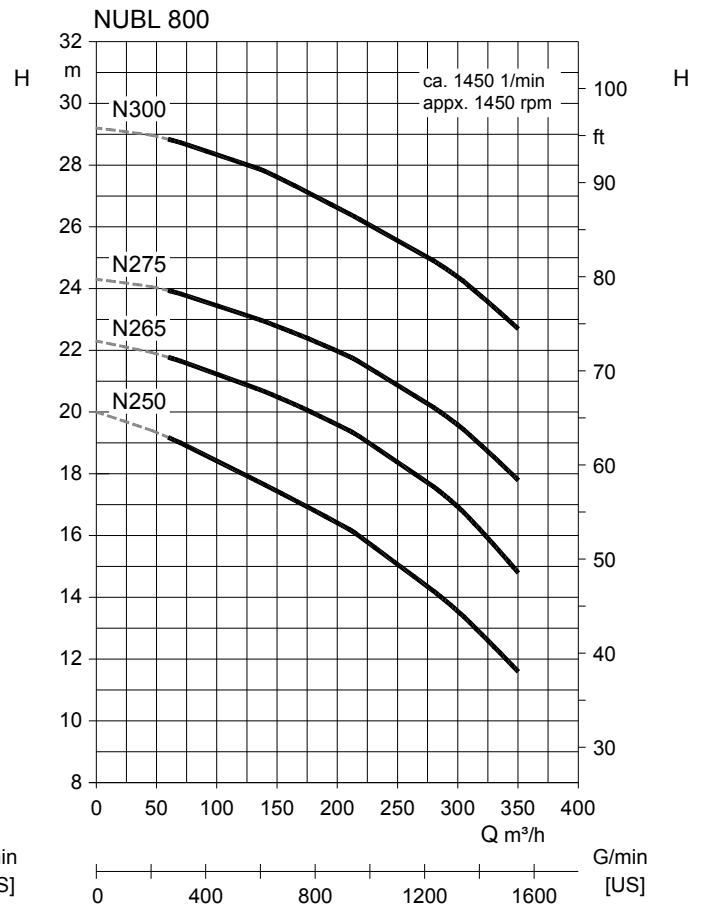
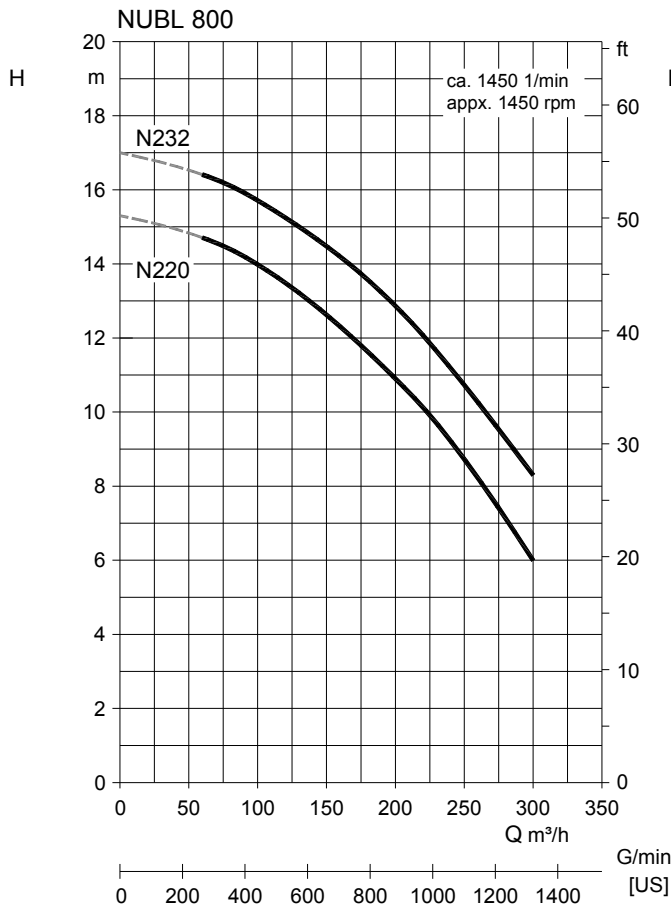
Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$

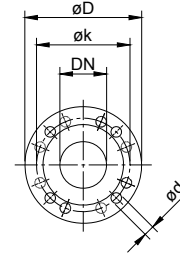
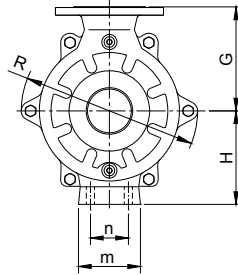
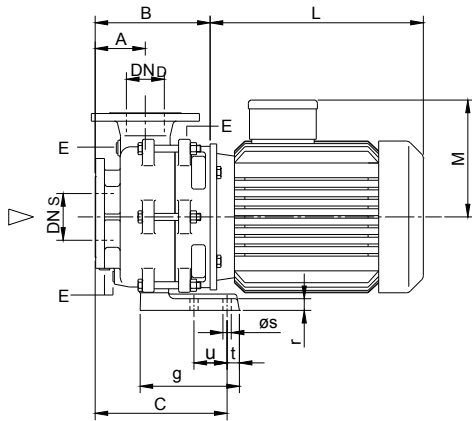


Kennlinien für Fördergut mit einer Dichte $\rho = 1 \text{ kg/dm}^3$ · Viskosität $\nu = 1 \text{ mm}^2/\text{s}$ · Temperatur $t = 20 \text{ }^\circ\text{C}$

Characteristic curves for pumped media with a density $\rho = 1 \text{ kg/dm}^3$ · Viscosity $\nu = 1 \text{ mm}^2/\text{s}$ · Temperature $t = 20 \text{ }^\circ\text{C}$



NUB - NUBL



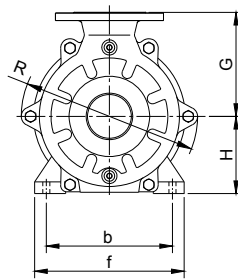
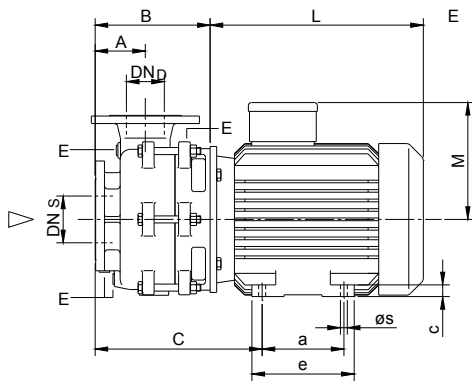
E Verschlusschraube G1/4 für Entleerung und Manometeranschluß

E screwed plug G1/4 for drain and manometer connection

Flansche DIN EN 1092-2, PN 16
Flanges

Anzahl der / number of

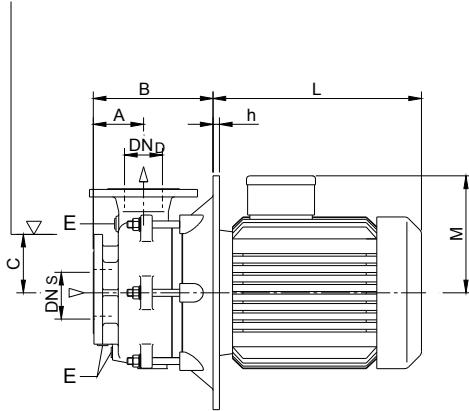
| | øD | øk | ød | Löcher holes | Schlitz slots |
|---------------------|-----|-----|----|--------------|---------------|
| DN _D 32 | 140 | 100 | 19 | 4 | |
| DN _S 40 | 150 | 110 | 19 | | 4 |
| DN _D 50 | 165 | 125 | 19 | 4 | |
| DN _S 65 | 185 | 145 | 19 | | 4 |
| DN _D 65 | 185 | 145 | 19 | 4 | |
| DN _S 80 | 200 | 160 | 19 | | 8 |
| DN _D 100 | 220 | 180 | 19 | 8 | |
| DN _S 125 | 250 | 210 | 19 | | 8 |
| DN _D 125 | 250 | 210 | 19 | 8 | |
| DN _S 150 | 285 | 240 | 23 | 8 | |



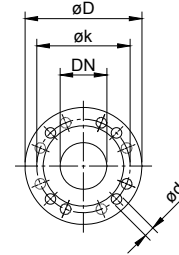
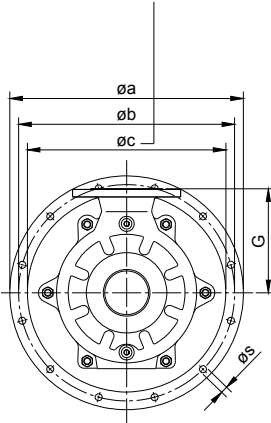


NUBF · NUBFL

Mindest-Wasserspiegelhöhe
min. liquid level



Durchmesser der Behälteröffnung
Diameter of container opening



Flansche DIN EN 1092-2, PN 16
Flanges

| DN _D | øD | øk | ød | Anzahl der / number of | |
|---------------------|-----|-----|----|------------------------|------------------|
| | | | | Löcher holes | Schlitz slots |
| DN _D 32 | 140 | 100 | 19 | 4 | |
| DN _S 40 | 150 | 110 | 19 | | 4 |
| DN _D 50 | 165 | 125 | 19 | 4 | |
| DN _S 65 | 185 | 145 | 19 | | 4 |
| DN _D 65 | 185 | 145 | 19 | 4 | |
| DN _S 80 | 200 | 160 | 19 | | 8 |
| DN _D 100 | 220 | 180 | 19 | 8 | |
| DN _S 125 | 250 | 210 | 19 | | 8 |

E Verschlusschraube G1/4 für Entleerung
und Manometeranschluß

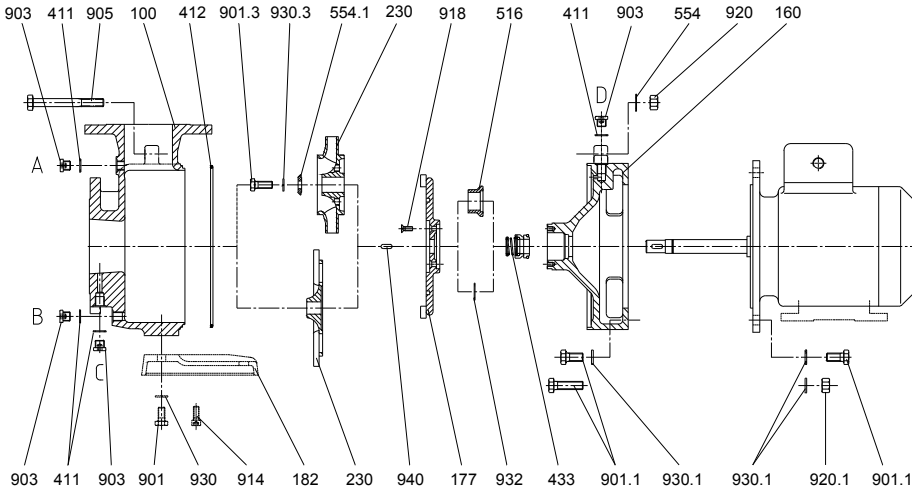
E screwed plug G1/4 for drain and
manometer connection



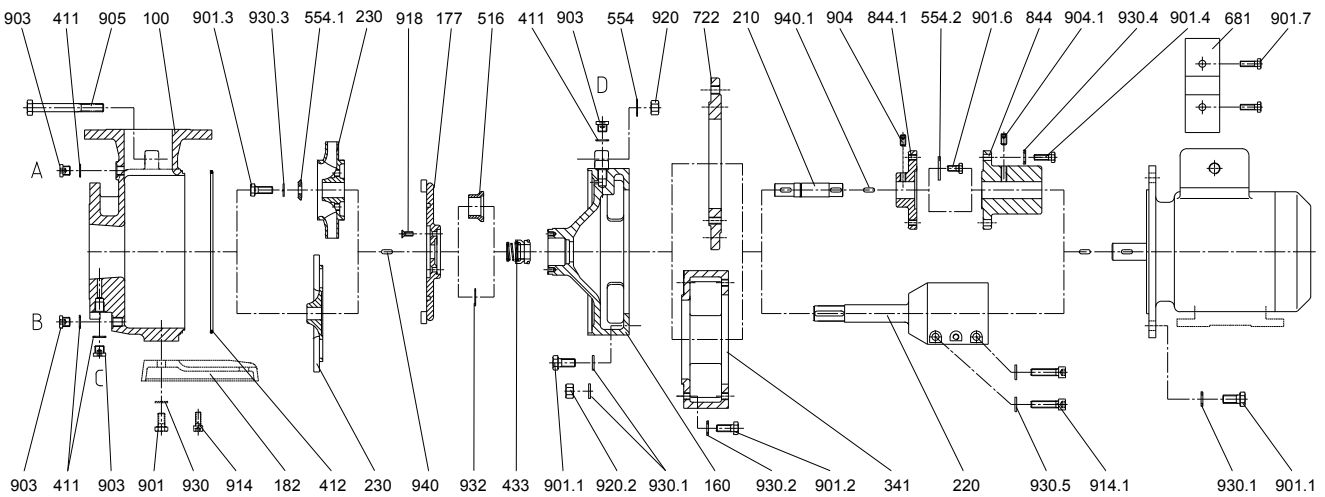
| Pumpenmodell Pump model NUBF - NUBFL ca. 2900 1/min appx. 2900 rpm | Drehstrommotor Three-phase motor | | | Flansche Flanges | | Pumpenmaße Dimensions of pump | | | | Montageflansch Mounting-flange | | | | | Anzahl der Flansch- löcher Number of flange holes | Nettogewicht Net weight ≈ kg |
|---|-------------------------------------|-----|-----|---------------------|-----------------|----------------------------------|-----|-----|-----|-----------------------------------|-----|-----|----|----------------|---|------------------------------------|
| | kW | ≈ L | ≈ M | DN _s | DN _D | A | B | C | G | a | b | c | h | ø _s | | |
| NUBF 300 A | 0,55 | 192 | 119 | 40 | 32 | 60 | 149 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 32 |
| NUBFL 300 A | 0,75 | 265 | 129 | 40 | 32 | 60 | 149 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 38 |
| | 1,1 | 265 | 129 | 40 | 32 | 60 | 149 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 40 |
| NUBF 300 A | 1,5 | 254 | 149 | 40 | 32 | 60 | 149 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 38 |
| NUBFL 300 B | 0,75 | 265 | 129 | 40 | 32 | 60 | 151 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 38 |
| | 1,1 | 265 | 129 | 40 | 32 | 60 | 151 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 40 |
| NUBF 300 B | 1,5 | 254 | 149 | 40 | 32 | 60 | 151 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 38 |
| | 2,2 | 241 | 150 | 40 | 32 | 60 | 151 | 90 | 145 | 350 | 320 | 290 | 10 | 12 | 8 | 43 |
| NUBFL 32-160 C | 1,1 | 265 | 129 | 50 | 32 | 80 | 173 | 90 | 160 | 350 | 320 | 290 | 10 | 12 | 8 | 40 |
| NUBF 32-160 C | 1,5 | 254 | 149 | 50 | 32 | 80 | 173 | 90 | 160 | 350 | 320 | 290 | 10 | 12 | 8 | 38 |
| | 2,2 | 241 | 150 | 50 | 32 | 80 | 173 | 90 | 160 | 350 | 320 | 290 | 10 | 12 | 8 | 43 |
| | 3,0 | 281 | 149 | 50 | 32 | 80 | 173 | 90 | 160 | 350 | 320 | 290 | 10 | 12 | 8 | 44 |
| NUBF 500 C | 3,0 | 282 | 149 | 65 | 50 | 70 | 178 | 90 | 162 | 380 | 350 | 320 | 10 | 12 | 8 | 51 |
| | 4,0 | 320 | 170 | 65 | 50 | 70 | 178 | 90 | 162 | 380 | 350 | 320 | 10 | 12 | 8 | 57 |
| NUBF 500 D | 2,2 | 252 | 150 | 65 | 50 | 70 | 180 | 90 | 162 | 380 | 350 | 320 | 10 | 12 | 8 | 46 |
| | 3,0 | 282 | 149 | 65 | 50 | 70 | 180 | 90 | 162 | 380 | 350 | 320 | 10 | 12 | 8 | 51 |
| | 4,0 | 320 | 170 | 65 | 50 | 70 | 180 | 90 | 162 | 380 | 350 | 320 | 10 | 12 | 8 | 57 |
| NUBF 500 Z | 3,0 | 282 | 149 | 65 | 50 | 70 | 175 | 90 | 162 | 380 | 350 | 320 | 10 | 12 | 8 | 51 |
| NUBF 600 C | 4,0 | 337 | 163 | 80 | 65 | 86 | 203 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 68 |
| | 5,5 | 395 | 194 | 80 | 65 | 86 | 203 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 84 |
| | 7,5 | 395 | 194 | 80 | 65 | 86 | 203 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 94 |
| NUBF 600 D | 4,0 | 337 | 163 | 80 | 65 | 86 | 205 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 68 |
| | 5,5 | 395 | 194 | 80 | 65 | 86 | 205 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 84 |
| NUBFL 600 E | 2,2 | 267 | 148 | 80 | 65 | 86 | 207 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 67 |
| NUBF 600 E | 3,0 | 269 | 150 | 80 | 65 | 86 | 207 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 58 |
| | 4,0 | 337 | 163 | 80 | 65 | 86 | 207 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 68 |
| | 5,5 | 395 | 194 | 80 | 65 | 86 | 207 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 84 |
| | 7,5 | 395 | 194 | 80 | 65 | 86 | 207 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 94 |
| NUBFL 600 F | 1,5 | 247 | 148 | 80 | 65 | 86 | 209 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 62 |
| | 2,2 | 267 | 148 | 80 | 65 | 86 | 209 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 67 |
| NUBF 600 F | 3,0 | 269 | 150 | 80 | 65 | 86 | 209 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 58 |
| | 4,0 | 337 | 163 | 80 | 65 | 86 | 209 | 100 | 178 | 400 | 370 | 340 | 11 | 12 | 12 | 68 |
| NUBF 700 E | 4,0 | 305 | 157 | 125 | 100 | 122 | 259 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 86 |
| | 5,5 | 427 | 205 | 125 | 100 | 122 | 259 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 110 |
| | 7,5 | 427 | 205 | 125 | 100 | 122 | 259 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 116 |
| NUBF 700 G | 4,0 | 305 | 157 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 86 |
| | 5,5 | 427 | 205 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 110 |
| | 7,5 | 427 | 205 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 116 |
| | 11,0 | 518 | 250 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 135 |
| | 15,0 | 518 | 250 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 159 |
| NUBFL 700 G | 18,5 | 582 | 250 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 180 |
| NUBFL 700 M | 11,0 | 582 | 250 | 125 | 100 | 122 | 286 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 150 |
| | 15,0 | 582 | 250 | 125 | 100 | 122 | 286 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 174 |
| | 18,5 | 582 | 250 | 125 | 100 | 122 | 286 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 180 |
| | 22,0 | 643 | 291 | 125 | 100 | 122 | 286 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 244 |
| NUBFL 700 P | 11,0 | 582 | 250 | 125 | 100 | 122 | 288 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 150 |
| ca. 1450 1/min appx. 1450 rpm | | | | | | | | | | | | | | | | |
| NNUBF 700 E | 1,5 | 329 | 148 | 125 | 100 | 122 | 259 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 81 |
| NNUBF 700 G | 1,5 | 329 | 148 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 81 |
| NNUBFL 700G | 2,2 | 339 | 155 | 125 | 100 | 122 | 263 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 91 |
| NNUBF 700 M | 4,0 | 324 | 170 | 125 | 100 | 122 | 286 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 95 |
| | 5,5 | 427 | 205 | 125 | 100 | 122 | 286 | 100 | 200 | 450 | 420 | 400 | 12 | 12 | 12 | 111 |



NUB



NUBL



| Teil-Nr. Part no. | Benennung | Designation |
|----------------------|---------------------|----------------------------------|
| 100 | Gehäuse | casing |
| 160 | Deckel | cover |
| 177 | Pilz | sealing chamber |
| 182 | Fuß | foot |
| 210 | Welle | shaft |
| 220 | Steckwelle | stub shaft |
| 230 | Laufgrad | impeller |
| 341 | Laterne | lantern |
| 411 | Dichtring | joint ring |
| 412 | O-Ring | O-ring |
| 433 | Gleitringdichtung | mechanical seal |
| 516 | Gleitringhülse | shaft sleeve for mechanical seal |
| 554/.1/.2 | Unterlegscheibe | washer |
| 681 | Kupplungsschutz | coupling guard |
| 722 | Zwischenflansch | intermediate flange |
| 844/.1 | Kupplungshälfte | coupling half |
| 901/.1-.7 | Sechskantschraube | hexagon screw |
| 903 | Verschlussschraube | screwed plug |
| 904/.1 | Gewindestift | hexagon socket set screw |
| 905 | Verbindungsschraube | tie bolt |
| 914/.1 | Zylinderschraube | hexagon socket head cap screw |
| 918 | Senkschraube | slotted countersunk head screw |
| 920/.1/.2 | Mutter | nut |
| 930/.1-.5 | Sicherung | tooth lock washer |
| 932 | Sicherungsring | circlip |
| 940/.1 | Passfeder | key |

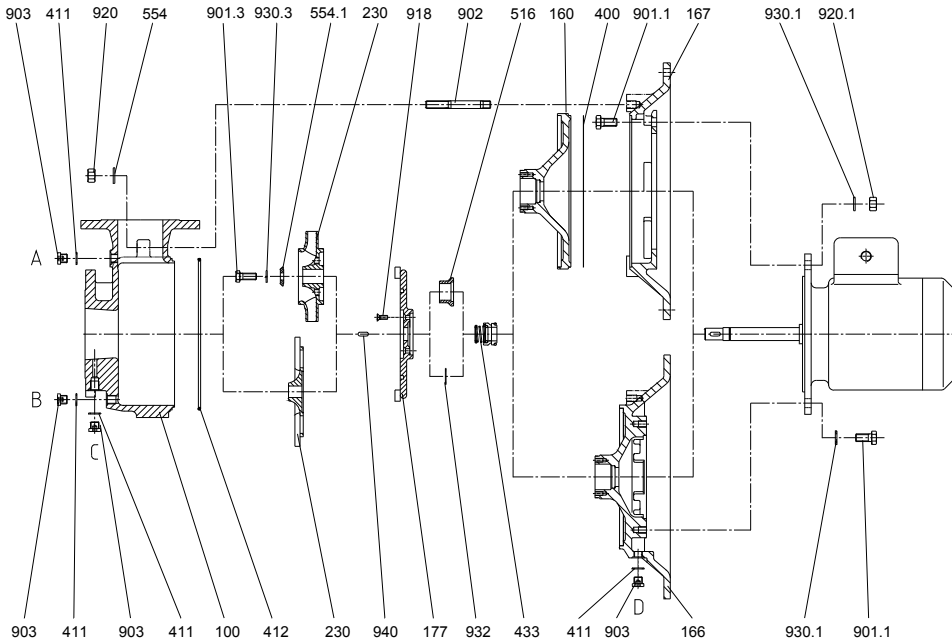
- A: Verschussschraube G1/4 für Entlüftung / Manometeranschluss
Screwed plug G1/4 for vent and manometer connection
- B: Verschussschraube G1/4 für Entleerung
Screwed plug G1/4 for drain
- C: Verschussschraube G1/4 für Manometer-anchluss
Screwed plug G1/4 for manometer connection
- D: Verschussschraube G1/4 für Entlüftung
Screwed plug G1/4 for vent

Bei Ersatzteilbestellungen unbedingt Fabrik-Nr., das Modell und die Teil-Nr. angeben.

When ordering spare parts, please indicate serial no., type no. and parts no. by all means.



NUBF

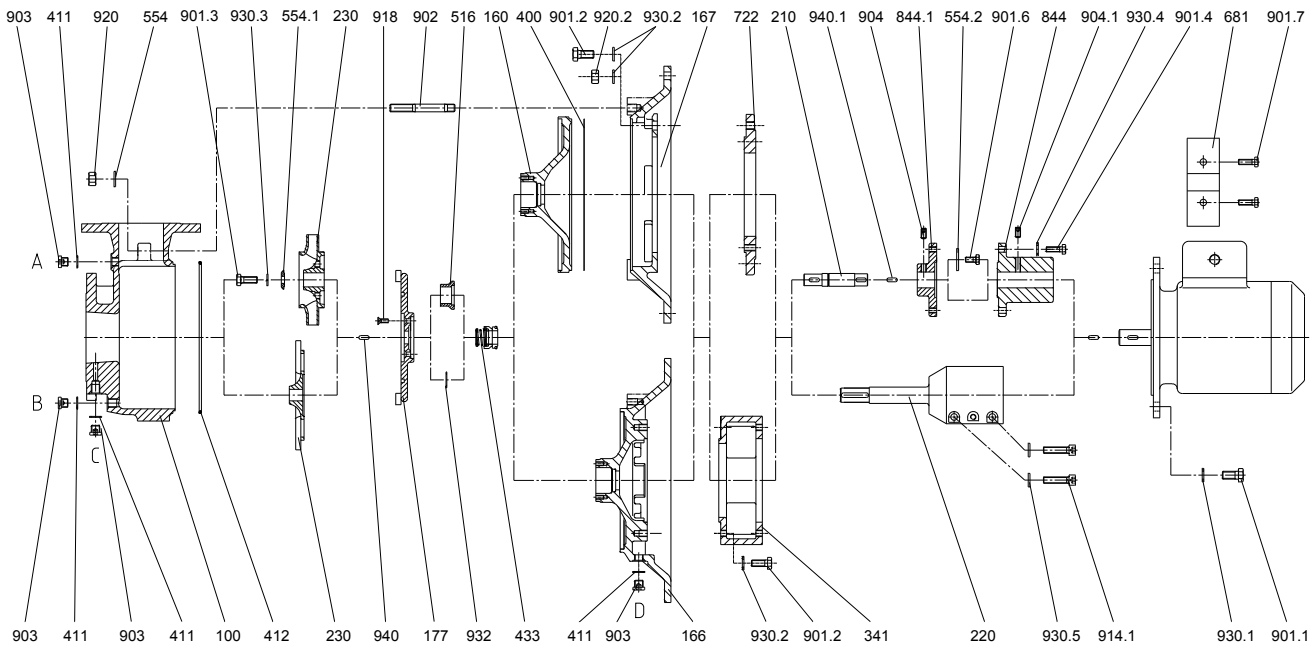


- A: Verschlusschraube G1/4 für Entlüftung / Manometeranschluss
Screwed plug G1/4 for drain and manometer connection
- B: Verschlusschraube G1/4 für Entleerung
Screwed plug G1/4 for drain
- C: Verschlusschraube G1/4 für Manometeranschluss
Screwed plug G1/4 for manometer connection
- D: Verschlusschraube G1/4 für Leckflüssigkeitsablauf
Screwed plug G1/4 for leakage drain

Bei Ersatzteilbestellungen unbedingt Fabrik-Nr., das Modell und die Teil-Nr. angeben.

When ordering spare parts, please indicate serial no., type no. and parts no. by all means.

NUBFL



| Teil-Nr. Part no. | Benennung | Designation |
|----------------------|-------------------|----------------------------------|
| 100 | Gehäuse | casing |
| 160 | Deckel | cover |
| 166 | Montagedeckel | mounting cover |
| 167 | Montageflansch | mounting flange |
| 177 | Pilz | sealing chamber |
| 210 | Welle | shaft |
| 220 | Steckwelle | stub shaft |
| 230 | Laufrad | impeller |
| 341 | Laterne | lantern |
| 400 | Flachdichtung | gasket |
| 411 | Dichtring | joint ring |
| 412 | O-Ring | O-ring |
| 433 | Gleitringdichtung | mechanical seal |
| 516 | Gleitringhülse | shaft sleeve for mechanical seal |

| Teil-Nr. Part no. | Benennung | Designation |
|----------------------|-------------------|--------------------------------|
| 554/.1/.2 | Unterlegscheibe | washer |
| 681 | Kupplungsschutz | coupling guard |
| 722 | Zwischenflansch | intermediate flange |
| 844/.1 | Kupplungshälfte | coupling half |
| 901/.1-.7 | Sechskantschraube | hexagon screw |
| 902 | Stiftschraube | stud |
| 903 | Verschlusschraube | screwed plug |
| 904/.1 | Gewindestift | hexagon socket set screw |
| 914.1 | Zylinderschraube | hexagon socket head cap screw |
| 918 | Senkschraube | slotted countersunk head screw |
| 920/.2 | Mutter | nut |
| 930/.1-.5 | Sicherung | tooth lock washer |
| 932 | Sicherungsring | circlip |
| 940/.1 | Passfeder | key |



Der Förderstrom Q [m³/h, l/min]

wird bestimmt durch den Quotienten aus dem Volumen der Förderflüssigkeit und der Zeit in welcher diese gefördert werden soll.

Die Förderhöhe H [m]

Es ist vorteilhaft, die Förderhöhe aufgeteilt in ihre statischen und dynamischen Anteile zu ermitteln.

a) Die statische Förderhöhe H_{stat} ist der Höhenunterschied zwischen dem saug- und druckseitigen Flüssigkeitsspiegel. Bei Förderung auf einen Druckbehälter verwandelt man den Innen-druck in eine statische Druckhöhe.

$$H_{stat} = 10,2 \cdot \frac{p}{\rho} \quad [m]$$

p = Behälterdruck in bar,

ρ = Dichte der Förderflüssigkeit in kg/dm³.

b) Der dynamische Anteil H_v entsteht aus den Reibungsverlusten der Strömung in Rohrleitungen, Armaturen und angeschlossenen Geräten. Er ist mit dem Förderstrom veränderlich. Im Diagramm auf Seite 29 sind die Rohrreibungsverluste für Kaltwasser in 100 m gerader Rohrleitung angegeben. Sie gelten für verzinktes Stahlrohr ($k = 0,1$ mm). Aus der Tabelle Seite 30 werden die gleichwertigen Rohrlängen für Armaturen und Formstücke entnommen. Die Zahlen geben an, welche Länge gerader Rohrleitung den gleichen Reibungsverlust bewirkt wie ein Bogen oder eine Armatur. Die Werte müssen daher **der Länge der geraden Rohrleitung** zugeschlagen werden.

Um die Reibungsverluste in Grenzen zu halten, ist die Saugleitung so zu bemessen, dass die Strömungsgeschwindigkeit unter 2 m/s bleibt. In Druckleitungen sind 3 m/s noch vertretbar.

Die Förderhöhe der Pumpe ergibt sich dann aus:

$$H = H_{stat} + H_v \quad [m]$$

Der NPSH-Wert [m]

Der NPSH-Wert einer Pumpe kann aus den Kennlinien entnommen werden. Für kavitationsfreien Betrieb muss er mindestens dem $NPSH_A$ der Anlage entsprechen, besser jedoch kleiner sein

$$NPSH_A = \frac{10,2 \cdot (p_i + p_{amb} - p_v)}{\rho} - H_{VS} - H_{S_{geo}} \quad [m]$$

p_i = Über- bzw. Unterdruck auf dem saugseitigen Flüssigkeitsspiegel in bar. (Bei Unterdruck p_i mit negativem Vorzeichen einsetzen).

p_{amb} = niedrigster Luftdruck am Aufstellungsort in bar.

p_v = absoluter Dampfdruck der Flüssigkeit bei Betriebstemperatur in bar.

ρ = Dichte der Flüssigkeit bei Betriebstemperatur in kg/dm³.

$H_{S_{geo}}$ = Geodätische Saughöhe (Höhendifferenz zwischen Saugflüssigkeitsspiegel und Mitte Pumpe) in m.

Ist eine Zulaufhöhe vorhanden, wird statt $H_{S_{geo}}$ die Höhe $H_{Z_{geo}}$ mit positivem Vorzeichen eingesetzt.

H_{VS} = Reibungsverluste in der Saugleitung in m.

Bei Kaltwasserförderung und geringer Höhenlage kann die obige Gleichung vereinfacht werden:

$$NPSH_A = 10 - H_{VS} - H_{S_{geo}} \quad [m]$$

Die Leistungsaufnahme P [kW]

Die Kennlinienwerte gelten für Flüssigkeiten mit der Dichte $\rho = 1,0$ kg/dm³ und der Viskosität $\nu = 1$ mm²/s.

Bei höherer Dichte vergrößert sich die Leistungsaufnahme P auf

$$P_2 = P \cdot \rho_2 \quad (\rho_2 \text{ in kg/dm}^3) \quad [kW]$$

Bei zähen Flüssigkeiten erhöht sich die Leistungsaufnahme mit zunehmender Viskosität ganz erheblich. Es ist in jedem Fall eine Rückfrage erforderlich.

The rate of flow Q [m³/h, l/min]

is being defined by the ratio of the liquid volume to the time during which delivery will be executed.

The Head H [m]

It is advisable to ascertain the head, duly divided by their static and dynamic portions respectively.

a) The static head H_{stat} is the difference of altitude between water levels on the suction and delivery side. In the event that water is being delivered into a pressure vessel, the inside pressure must be converted into a static pressure head.

$$H_{stat} = 10,2 \cdot \frac{p}{\rho} \quad [m]$$

p = pressure of vessel in bar,

ρ = density of pumped medium in kg/dm³

b) The dynamic portion H_v is the result of friction losses of the flow in pipelines, fittings and appliances being connected. It is variable with the rate of flow. In the diagram on page 29 you will find the friction losses for cold water in straight pipes of 100 m length. They are valid for galvanized steel pipes ($k = 0,1$ mm). From the table of page 30 equivalent pipe lengths for appliances and fittings can be obtained. These data indicate which lengths of straight pipes produce the same friction loss as compared with one bend or one fitting. These data obtained should therefore be added up to the **length of the straight pipeline**.

In order to limit the friction losses, the suction pipeline should be determined in such a manner as to ensure that the flow velocity remains below 2 m/s. In delivery pipelines 3 m/s may still be tolerated.

The head of the pump is calculated by the use of following equation:

$$H = H_{stat} + H_v \quad [m]$$

Net Positive Suction Head (NPSH) [m]

The NPSH of a pump can be taken from the characteristic curves. For cavitation-free operation, this value should at least correspond to the available $NPSH_A$ of the system, but better be a small amount less.

$$NPSH_A = \frac{10,2 \cdot (p_i + p_{amb} - p_v)}{\rho} - H_{VS} - H_{S_{geo}} \quad [m]$$

p_i = gauge pressure or vacuum on suction side liquid level in bar. (With vacuum p_i becomes negative).

p_{amb} = lowest atmospheric pressure at place of installation being defined in bar.

p_v = absolute steam pressure of the pumped liquid at working temperature being defined in bar.

ρ = density of the pumped liquid at working temperature being defined in kg/dm³.

$H_{S_{geo}}$ = geodetic suction lift (difference of altitude between suction fluid level and centre line of pump) being defined in m.

H_{VS} = friction losses in the suction pipeline being defined in m.

If cold water will be delivered at low attitudes above sea level a/m equation can thereupon be simplified as follows:

$$NPSH_A = 10 - H_{VS} - H_{S_{geo}} \quad [m]$$

The pump power input P [kW]

The curves of pump power input refer to liquids of the density $\rho = 1,0$ kg/dm³ and viscosity $\nu = 1$ mm²/s.

In case of higher density, the pump power input P will rise to

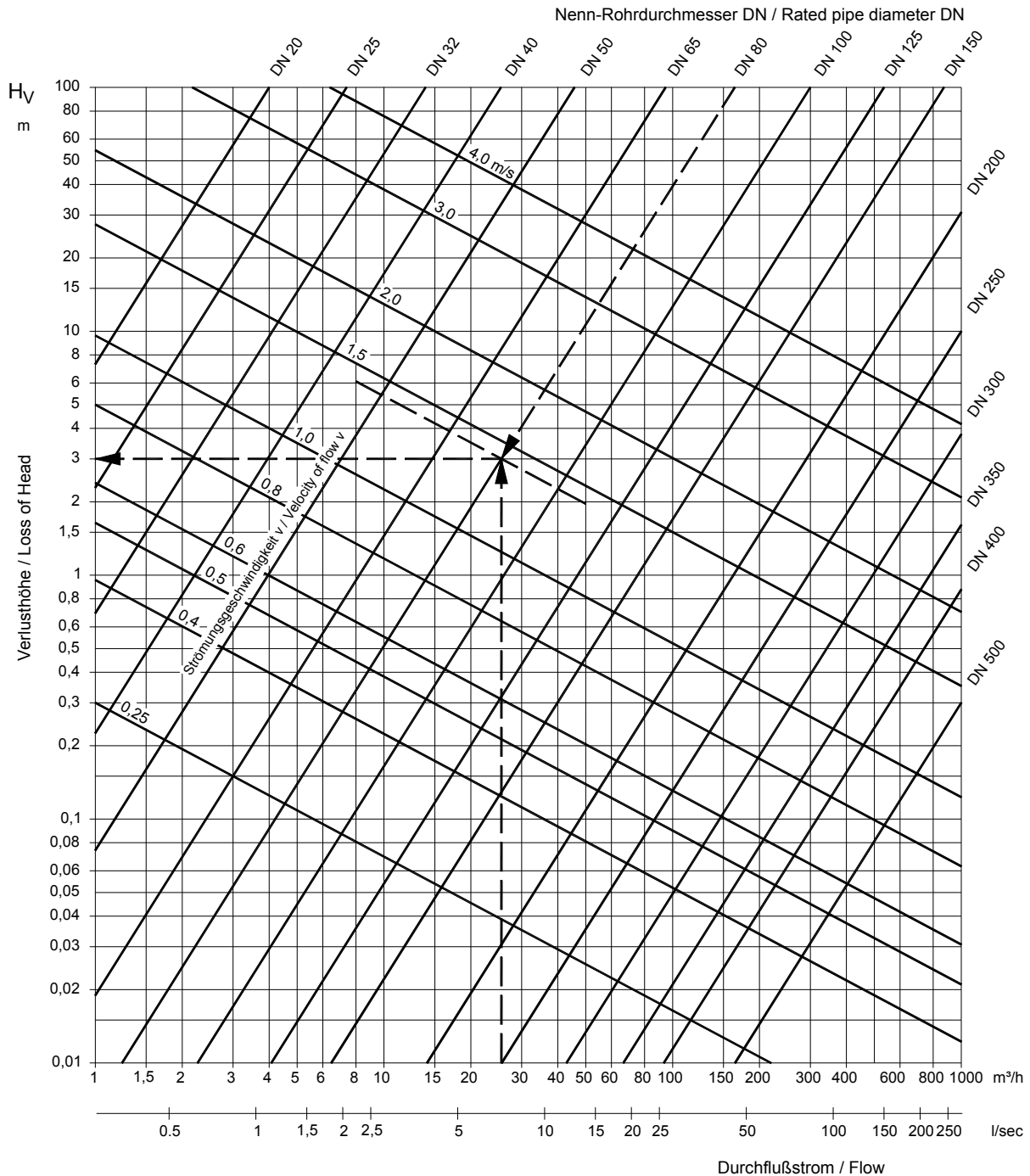
$$P_2 = P \cdot \rho_2 \quad (\rho_2 \text{ in kg/dm}^3) \quad [kW]$$

With viscous liquids the pump power input will rise considerably with increasing viscosity. A further inquiry will therefore become necessary in any case.



Strömungsgeschwindigkeit v und Verlusthöhe H_v in geraden Rohrleitungen für 100 m Leitungslänge

Velocity of flow v and loss of head H_v in straight pipelines with regard to 100 m length of the pipeline



Die im Diagramm ermittelten Verlusthöhen H_v gelten angenähert für verzinkte Stahlrohre oder Rohre aus bituminiertem Grauguss.

The loss of head H_v as ascertained in the diagram is approximative only with regard to galvanized steel pipes and/or grey cast iron bituminous pipes respectively.

Multiplikationsfaktoren für andere Rohrleitungen:

Multiplier for other pipelines:

| | |
|----------------------------------|----------|
| Neue gewalzte Stahlrohre | ca. 0,85 |
| Rohre aus Kupfer oder Kunststoff | ca. 0,7 |
| alte Guss-oder Stahlrohre | ca. 1,25 |
| inkrustierte Rohre | ca. 1,7 |

| | |
|-------------------------------|------------|
| New rolled steel pipes | appx. 0,85 |
| Copper pipes or plastic pipes | appx. 0,7 |
| Old cast iron or steel pipes | appx. 1,25 |
| incrusted pipes | appx. 1,7 |

(im Diagramm H_v bei dem tatsächlichen, verengten Querschnitt ablesen!)

(the data referred to should be taken from the diagram H_v at actual, narrowed cross-section only!)



Gleichwertige Rohrlängen in m für Armaturen und Formstücke, bezogen auf eine Strömungsgeschwindigkeit von 2,0 m/s

Equivalent pipe lengths in m for valves and fittings referred to a velocity of flow of 2,0 m/s

| Nennweite | Nominal Diameter | 20 | 25 | 32 | 40 | 50 | 65 | 80 | 100 | 125 | 150 | 200 | 250 |
|---------------------------|----------------------------------|-----|-----|-----|-----|------|------|------|------|------|------|------|------|
| Schieber, ganz geöffnet | Gate valve, completely open | 0,2 | 0,3 | 0,4 | 0,5 | 0,7 | 0,9 | 1,2 | 1,5 | 1,9 | 2,3 | 3,3 | 4,6 |
| Durchgangsventil | Passage valve | 4,0 | 5,0 | 7,0 | 9,0 | 12,0 | 16,0 | 20,0 | 25,0 | 31,0 | 38,0 | 52,0 | 66,0 |
| Freiflussventil | Full-way valve | 1,0 | 1,4 | 1,6 | 2,3 | 3,0 | 4,0 | 5,3 | 6,8 | 8,4 | 11,0 | 15,0 | 19,5 |
| Freiflussrückschlagventil | Full-way check valve | 2,4 | 3,3 | 4,1 | 5,8 | 7,8 | 10,6 | 13,8 | 17,0 | 21,0 | 26,0 | 35,0 | 44,0 |
| Fußventil mit Saugkorb | Foot valve with suction strainer | 3,0 | 4,1 | 5,1 | 7,3 | 9,7 | 13,2 | 17,2 | 21,0 | 26,0 | 32,0 | 43,5 | 55,0 |
| Rohrbogen 90° | Bend 90° | 0,3 | 0,4 | 0,5 | 0,7 | 1,0 | 1,3 | 1,7 | 2,1 | 2,7 | 3,2 | 4,5 | 6,0 |
| Kniestück 90° | Elbow 90° | 0,9 | 1,3 | 1,5 | 2,2 | 2,9 | 4,0 | 5,2 | 6,8 | 8,7 | 10,6 | 14,5 | 19,0 |

Beispiel:

Gesucht wird die Verlusthöhe und die Strömungsgeschwindigkeit in einer 50 m langen verzinkten Rohrleitung DN 80 mit 4 Stück Rohrbogen 90° und 2 Stück Absperrschiebern.

Durchflussstrom 25 m³/h.

25 m³/h, DN 80

H_v = 3,0 m auf 100 m gerader Leitungslänge.

Strömungsgeschwindigkeit ca. 1,4 m/s.

| | |
|---------------------------|-------|
| Gerade Rohrlänge | 50 m |
| 4 Bögen 90° DN 80 entspr. | 6,8 m |
| 2 Schieber DN 80 entspr. | 2,4 m |

Berechnungs-Rohrlänge 59,2 m

$$H_v = \frac{3 \cdot 59,2}{100} = \underline{1,78} \quad \text{m}$$

Strömungsgeschwindigkeit und Verlusthöhe geben auch einen Überblick über die vertretbaren Rohrmennweiten. Bei sehr hoher Strömungsgeschwindigkeit und großer Verlusthöhe sollte - auch hinsichtlich des Strömungsgeräusches - eine größere Nennweite gewählt werden.

Example:

Search for the loss of head and for flow velocity in a pipeline DN 80 of 50 m length with 4 pieces of bends 90° and 2 pieces of gate valves.

Flow 25 m³/h.

25 m³/h, DN 80

H_v = 3,0 m upon 100 m straight pipeline.

Velocity of flow appx. 1,4 m/s.

| | |
|---------------------------------|-------|
| straight pipeline | 50 m |
| 4 bends 90° DN 80 corresp. to | 6,8 m |
| 2 gate valves DN 80 corresp. to | 2,4 m |

calculation of pipeline 59,2 m

$$H_v = \frac{3 \cdot 59,2}{100} = \underline{1,78} \quad \text{m}$$

Flow velocity and loss of head indicate the suitable nominal diameter for pipes. In case of extremely high flow velocity and large loss of head it is advisable to choose a larger nominal diameter also regarding the noise of flow.

Absoluter Dampfdruck p_v und Dichte ρ des Wassers, abhängig von der Wassertemperatur t.

Absolute steam pressure p_v and density ρ depend on water temperature t.

| t °C | p _v bar | ρ kg/dm³ | t °C | p _v bar | ρ kg/dm³ | t °C | p _v bar | ρ kg/dm³ | t °C | p _v bar | ρ kg/dm³ |
|------|--------------------|----------|------|--------------------|----------|------|--------------------|----------|------|--------------------|----------|
| 0 | 0,0061 | 0,9998 | 32 | 0,0475 | 0,9951 | 64 | 0,2391 | 0,9811 | 96 | 0,8769 | 0,9610 |
| 1 | 0,0066 | 0,9999 | 33 | 0,0503 | 0,9947 | 65 | 0,2502 | 0,9805 | 97 | 0,9100 | 0,9603 |
| 2 | 0,0071 | 0,9999 | 34 | 0,0532 | 0,9944 | 66 | 0,2615 | 0,9799 | 98 | 0,9430 | 0,9596 |
| 3 | 0,0076 | 0,9999 | 35 | 0,0562 | 0,9941 | 67 | 0,2734 | 0,9793 | 99 | 0,9780 | 0,9588 |
| 4 | 0,0081 | 1,0000 | 36 | 0,0594 | 0,9937 | 68 | 0,2856 | 0,9788 | 100 | 1,0133 | 0,9581 |
| 5 | 0,0087 | 1,0000 | 37 | 0,0628 | 0,9934 | 69 | 0,2984 | 0,9782 | 102 | 1,0881 | 0,9566 |
| 6 | 0,0093 | 1,0000 | 38 | 0,0662 | 0,9930 | 70 | 0,3116 | 0,9777 | 104 | 1,1672 | 0,9551 |
| 7 | 0,0100 | 0,9999 | 39 | 0,0699 | 0,9926 | 71 | 0,3254 | 0,9771 | 106 | 1,2509 | 0,9537 |
| 8 | 0,0107 | 0,9999 | 40 | 0,0738 | 0,9923 | 72 | 0,3396 | 0,9765 | 108 | 1,3395 | 0,9522 |
| 9 | 0,0115 | 0,9998 | 41 | 0,0778 | 0,9919 | 73 | 0,3544 | 0,9759 | 110 | 1,4327 | 0,9507 |
| 10 | 0,0123 | 0,9997 | 42 | 0,0820 | 0,9915 | 74 | 0,3696 | 0,9753 | 112 | 1,5321 | 0,9491 |
| 11 | 0,0131 | 0,9996 | 43 | 0,0864 | 0,9911 | 75 | 0,3856 | 0,9747 | 114 | 1,6367 | 0,9476 |
| 12 | 0,0140 | 0,9996 | 44 | 0,0910 | 0,9907 | 76 | 0,4019 | 0,9741 | 116 | 1,7470 | 0,9460 |
| 13 | 0,0150 | 0,9994 | 45 | 0,0958 | 0,9902 | 77 | 0,4191 | 0,9735 | 118 | 1,8634 | 0,9445 |
| 14 | 0,0160 | 0,9993 | 46 | 0,1009 | 0,9898 | 78 | 0,4365 | 0,9729 | 120 | 1,9854 | 0,9429 |
| 15 | 0,0170 | 0,9992 | 47 | 0,1061 | 0,9893 | 79 | 0,4549 | 0,9722 | 122 | 2,1151 | 0,9412 |
| 16 | 0,0182 | 0,9990 | 48 | 0,1116 | 0,9889 | 80 | 0,4736 | 0,9716 | 124 | 2,2491 | 0,9396 |
| 17 | 0,0193 | 0,9988 | 49 | 0,1174 | 0,9885 | 81 | 0,4933 | 0,9710 | 126 | 2,3940 | 0,9379 |
| 18 | 0,0206 | 0,9987 | 50 | 0,1234 | 0,9880 | 82 | 0,5133 | 0,9704 | 128 | 2,5442 | 0,9363 |
| 19 | 0,0220 | 0,9985 | 51 | 0,1297 | 0,9876 | 83 | 0,5344 | 0,9697 | 130 | 2,7013 | 0,9346 |
| 20 | 0,0234 | 0,9983 | 52 | 0,1361 | 0,9871 | 84 | 0,5557 | 0,9691 | 135 | 3,1310 | 0,9302 |
| 21 | 0,0248 | 0,9980 | 53 | 0,1430 | 0,9866 | 85 | 0,5782 | 0,9684 | 140 | 3,6140 | 0,9258 |
| 22 | 0,0264 | 0,9978 | 54 | 0,1500 | 0,9862 | 86 | 0,6011 | 0,9678 | 145 | 4,1550 | 0,9214 |
| 23 | 0,0281 | 0,9976 | 55 | 0,1575 | 0,9857 | 87 | 0,6251 | 0,9671 | 150 | 4,7600 | 0,9168 |
| 24 | 0,0298 | 0,9974 | 56 | 0,1651 | 0,9852 | 88 | 0,6495 | 0,9665 | 155 | 5,4330 | 0,9121 |
| 25 | 0,0317 | 0,9971 | 57 | 0,1732 | 0,9847 | 89 | 0,6751 | 0,9658 | 160 | 6,1810 | 0,9073 |
| 26 | 0,0336 | 0,9968 | 58 | 0,1815 | 0,9842 | 90 | 0,7011 | 0,9652 | 165 | 7,0080 | 0,9024 |
| 27 | 0,0356 | 0,9965 | 59 | 0,1902 | 0,9837 | 91 | 0,7284 | 0,9645 | 170 | 7,9200 | 0,8973 |
| 28 | 0,0378 | 0,9963 | 60 | 0,1992 | 0,9832 | 92 | 0,7561 | 0,9638 | 175 | 8,9240 | 0,8921 |
| 29 | 0,0400 | 0,9960 | 61 | 0,2087 | 0,9826 | 93 | 0,7852 | 0,9631 | 180 | 10,0270 | 0,8869 |
| 30 | 0,0424 | 0,9957 | 62 | 0,2184 | 0,9821 | 94 | 0,8146 | 0,9624 | 190 | 12,5510 | 0,8760 |
| 31 | 0,0449 | 0,9954 | 63 | 0,2286 | 0,9816 | 95 | 0,8455 | 0,9617 | 200 | 15,5490 | 0,8647 |